

# **Drop-In Round Uninsulated Heated Wells**

Models:

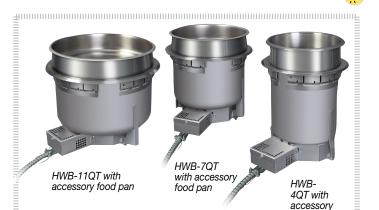
HWB-4QT, -4QTD, -7QT, -7QTD, -11QT, -11QTD HWBH-7QT, -7QTD, -11QT, -11QTD

Hatco Drop-In Round Heated Wells provide flexibility and quality, with many options to choose from. These units hold steam table food hot and fresh with self-adjusting thermostats that monitor the actual temperatures and control the heat only when needed.

### Standard features

- Available in 4-, 7- and 11-quart (4-, 7- and 10-liter) round wells
- Standard or high watt (4-guart [4-liter] standard watt only)
- Controls feature a separate lighted ON/OFF rocker switch and temperature dial, allowing preset temperatures to be maintained
- Available with a 50% larger drain (¾" NPT) with flat screen simplifies cleaning and holds pans level
- Easy service access to heating elements and thermostats
- EZ locking hardware for quick installation
- Wells are designed for both WET or DRY operation
- An optional WM Control Assembly is also available that will replace most existing controls on a customer's Drop-In Heated Well unit

Project			
Item #			
Quantity			



**Options** (available at time of purchase only)

☐ Additional High Temp Power Supply Lead Wire available in one foot (305 mm) increments (Lead wire only - the lead wire extensions beyond the standard 3' conduit whip) Models are shipped standard with 1' [305 mm] of lead wire extensions

Flexible Conduit between the control and the Round Heated Well

☐ Standard Flexible Conduit, 36" (914 mm)

☐ Flexible Conduit, 72" (1829 mm)

☐ HWB-4, -7, -11QT with Optional Cord (In lieu of conduit and lead wire, 120V only,)

☐ Thermostat with 6' (1829 mm) Capillary

Control Box Assembly

□ Compact (Standard Control - Front mounted [Not for export voltages])

☐ Larger Recessed Thermostatic (Standard for export voltages)

☐ WM Control (Not for export voltages)

☐ ITC Electronic Control (Not for 4-Quart [4-liter] Round Wells)

Control Box Bezel in Designer Colors (Nonstandard colors are

non-returnable, Stainless Steel is standard) -

☐ Warm Red □Black ☐ Gray Granite ☐ White Granite

☐ Navy Blue ☐ Hunter Green ☐ Antique Copper

### **Accessories**

☐ Mounting Kit for Combustible Countertops (All Models) – no conduit

Round Food Pans

☐ 4-Quart (4-Liter) ☐ 7-Quart (7-Liter) □ 11-Quart (10-Liter)

Notched Lids

□11-Quart (10-Liter) ☐ 4-Quart (4-Liter) ☐ 7-Quart (7-Liter)

Hinged Lids

☐ 4-Quart (4-Liter) ☐7-Quart (7-Liter) □ 11-Quart (10-Liter)

Units with Drains

□¾" NPT Ball □¾" Gate Valve

☐ Kit allows Mounting to Thick Countertops - 4 Brackets



IFS anti-microbial coatings use naturally-occurring, environmentally sustainable, silver ions to help inhibit the growth of microbes on the powder coated surface. See www.hatcocorp.com/antimicrobial-paint for more information.



For operation, location and safety information, please refer to the Installation and Operating Manual.









September 2023

food pan

HWB-7. -11 QT with ITC Controls



# **Drop-In Round Uninsulated Heated Wells**

Models: HWB-4QT, -4QTD, -7QT, 7-QTD, 11QT, -11QTD HWBH-7QT, -7QTD, -11QT, -11QTD

# Ordering Instructions

(Please specify the following with each order)

- 1. Desired Voltage: See chart on page 3 or 4
- 2. Base Size of Heated Well:
  - A. Round: 4-Quart (4-Liter), 7-Quart (7-Liter) or 11-Quart (10-Liter)
- 3. Choose With or Without Drain
- 4. Mounting Style (Top Mounted)
  - A. Non-Combustible Countertop
  - B. Combustible Countertop requires accessory Mounting Kit

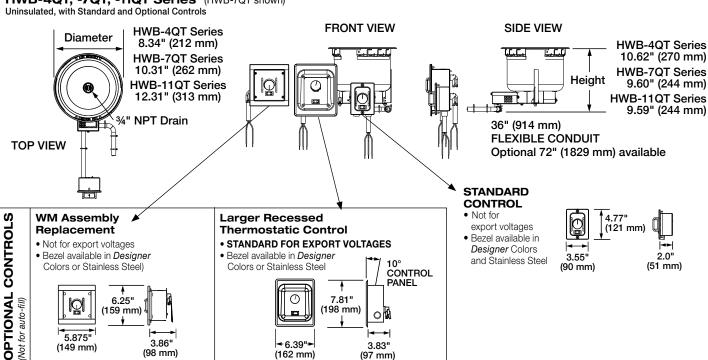
#### 5. Wattage:

- A. High Watt
- B. Standard Watt (4-Quart [4-Liter] available in standard watt only)

## 6. Agency:

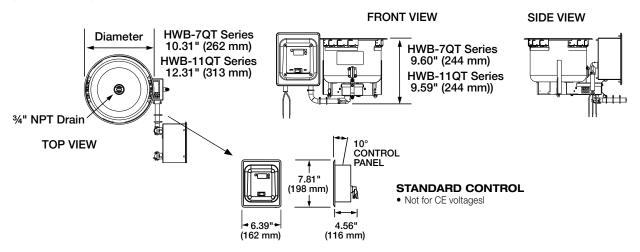
- A. UL and CUL
- B. UL-EPH (sanitary listing)
- C. CE Mark available on standard and high watt units

# HWB-4QT, -7QT, -11QT Series (HWB-7QT shown)



#### HWB-7QT, -11QT Series

(HWB-7QT shown) Uninsulated, with ITC Controls



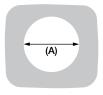


# **Drop-In Round Uninsulated Heated Wells**

Models: HWB-4QT, -4QTD, -7QT, 7-QTD, 11QT, -11QTD HWBH-7QT, -7QTD, -11QT, -11QTD

Non-Combustible Countertop Opening

("Circular" cut-out)



## **Cutout Dimensions for Non-Combustible Countertop**

Model	Minimum Diameter (A)	Maximum Diameter (A)			
HWB-4QT	Ø 7.125" (181 mm)	Ø 7.56" (192 mm)			
HWB-7QT	Ø 9.125" (232 mm)	Ø 9.56" (242 mm)			
HWB-11QT	Ø 11.125" (283 mm)	Ø 11.56" (293 mm)			

Combustible Countertop Opening

("Square" cut-out)



## **Cutout Dimensions for Combustible Countertops**

Model	Minimum Width (A)	Maximum Width (A)	Minimum Depth (B)	Maximum Depth (B)
HWB-4QT	9" (229 mm)	9.25" (235 mm)	9" (229 mm)	9.25" (235 mm)
HWB-7QT	11" (279 mm)	11.25" (286 mm)	11" (279 mm)	11.25" (286 mm)
HWB-11QT	13" (330 mm)	13.25" 337 mm)	13" (330 mm)	13.25" (337 mm)

▲ Accessory Mounting Kit required

# **Control Boxes**

### Control Box Opening (Larger Recessed Thermostatic shown)



#### **Cutout Dimensions for Control Boxes**

Control Box	Width (A)	Height (B)	Export Voltage	
Standard Thermostatic	3.25" (83 mm)	3.75" (95 mm)	Not available	
Optional Larger Recessed Thermostatic	5.875" (149 mm)	6.375" (162 mm)	Standard	
Optional ITC Electronic (not available for 4-QT [4-Liter])	5.81" (148 mm)	6.27" (159 mm)	Optional	
Optional WM Assembly Replacement	4.78" (121 mm)	5.00" (127 mm)	Not available	

## **SPECIFICATIONS Drop-In Round Uninsulated Wells**

The shaded areas contain electrical information for International models only

	Model	Dimensions	Volts	Phase	Watts Amps	Amps	Optional Plug	Control Configuration*		Approx.
		(Diameter x Height)					Hardwired Standard	Standard	Optional	Ship Weight
	HWB-4QT		120	-	500	4.2	NEMA 5-15P	Compact Thermostatic	WM or Larger Recessed Thermostatic Controls	11 lbs. (5 kg) 10 lbs. (5 kg)
	HWB-4QTD⁴		208		536	2.6	Niet Assellele			
		0.04110.001	240		600	2.5	Not Available			
		8.34" x 10.62" (212 x 267 mm)	220	Single		2.7				
_		(2.2 / 20/)	220-230 (CE)	]	600	2.1	Not Available	Larger Recessed	Not Available	
Watt			240			2.5		Thermostatic		
			230-240 (CE)			2.0				
5	HWB-7QT HWB-7QTD* 10.31" x 9.60" (262 x 244 mm)		120		500	4.2	NEMA 5-15P	Compact Thermostatic	WM or Larger Recessed Thermostatic	12 lbs. (6 kg) 12 lbs. (6 kg)
Standard			208		536	2.6	Not Available			
ä		240		600	2.5	NOT Available	momostatio	Controls		
St			220			2.7	Not Available	Larger Recessed	Not Available	
			220-230 (CE)		600	2.1				
			240	Single	000	2.5	140t Available	Thermostatic	Not Available	
			230-240 (CE)	1						
			120		500	4.2	NEMA 5-15P	ITC Electronic Control	Not Available	
	With ITC	10.31" x 9.60"	208		536	2.6	Not Available			
	Electronic	nic (262 v 244 mm)	240		600	2.5				
	Control		220		600	2.7	Not Available	Non CE only: ITC	Not Available	
			240			2.5		Electronic Control	I NOT AVAIIABLE	

<sup>\*&</sup>quot;D" added to model number indicates drain equipped.

HATCO CORPORATION | P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. | (414) 671-6350



www.hatcocorp.com support@hatcocorp.com Find a Hatco Rep Image Library Document Library Patents Chat



# **Drop-In Round Uninsulated Heated Wells**

Models: HWB-4QT, -4QTD, -7QT, 7-QTD, 11QT, -11QTD HWBH-7QT, -7QTD, -11QT, -11QTD

### **SPECIFICATIONS Drop-In Round Uninsulated Wells**

The shaded areas contain electrical information for International models only

	Model		Dimensions	Volts	Phase	Watts Amps	Amps	Optional Plug Hardwired Standard	Control Configuration*		Approx.
Standard Watt			(Diameter x Height)		1 Habe	Watto Panpo	Standard		Optional	Ship Weight	
	Н۷	VB-11QT		120		500	4.2	NEMA 5-15P		WM or Larger	13 lbs. (6 kg)
	HV	VB-11QTD*		208		536	2.6	Not Available	Compact Thermostatic	Recessed Thermostatic	14 lbs. (6 kg)
			10.01  0.50	240		600	2.5	Not Available	memostatic	Controls	
9			12.31" x 9.59" (313 x 244 mm)	220	1		2.7				
a		(818 X 2 1 1 11111)		220-230 (CE)	]	600	2.1	Not Available	Larger Recessed	Not Available	
ם				230	Single	000	2.5	140t Available	Thermostatic	NOT Available	
ţ	١,			230-240 (CE)	ļ						
S				120		500	4.2	NEMA 5-15P	ITC Electronic	lectronic	
		Wth ITC	12.31" x 9.59"	208	<u> </u>	536 600	2.6	Not Available	Control	Not Available	
		Electronic Control	(313 x 244 mm)	220		600	2.5				_
		Control		240		600	2.7	Not Available	Non CE only: ITC Electronic Control	Not Available	
	Н۷	VBH-7QT	10.24" v.0.60"	120		800	6.7	NEMA 5-15P	Compact Thermostatic	WM or Larger Recessed Thermostatic Controls	12 lbs. (6 kg)
	Н۷	HWBH-7QTD*  10.31" x 9.60" (262 x 244 mm)  With ITC Electronic 10.31" x 9.60"		208	Single	715	3.4	N A			
				240		800	3.3	Not Available			
				220		800 –	2.6	3.6 Not Available	Larger Recessed Thermostatic	Not Available	
				220-230 (CE)			3.0				
				240			3.3				
	Ι,		230-240 (CE)							4	
			10.31" x 9.60"	120	_	800	6.7	NEMA 5-15P	ITC Electronic	Not Available	
				208 240		715 800	3.4	Not Available			
Ħ		Control	(262 x 244 mm)	220		800	3.6		No. OF and a ITO		_
Ne				240		800	3.3	Not Available	Non CE only: ITC Electronic Control	Not Available	
High Watt	HV	L HWBH-11QT HWBH-11QTD*		120		800	6.7	NEMA 5-15P	WM or Larger	13 lbs. (6 kg)	
₽				208		715	3.4		Compact	Recessed Thermostatic Controls	13 lbs. (6 kg)
_				240		800	3.3	Not Available	Thermostatic		
			12.31" x 9.59" (313 x 244 mm)	220	i			Not Available Larger Recessed Thermostatic			
			(010 X 2 11 11111)	220-230 (CE)	ĺ	800	3.6		Larger Recessed		
				240	Single	800	3.3		Not Available		
	١,			230-240 (CE)	Single						
		With ITC		120	]	800	6.7	NEMA 5-15P	ITC Flootronic		
			12.31" x 9.59"	208	]	715	3.4	Not Available	ITC Electronic Control	Not Available	
		Electronic Control	(313 x 244 mm)	240		800 3.3					
		Control	ontrol , , ,	220 240		800	800 3.6	Not Available	Non CE only: ITC Electronic Control	Not Available	

<sup>\*&</sup>quot;D" added to model number indicates drain equipped.

# PLUG CONFIGURATIONS (Optional)

**NEMA 5-15P** 



#### **PRODUCT SPECS**

### **Drop-In Round Heated Wells**

The Drop-in Round Heated Well shall be a Model ....as manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

The Drop-in Heated Well shall be rated at ....watts, ....volts, and be ....inches (millimeters) in overall width and be ....inches (millimeters) in overall depth. It shall consist of stainless and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch. Models with a drain consist of a 3/4" NPT drain.

Accessories may include stainless steel mounting kit and valves.

Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

HATCO CORPORATION | P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. | (414) 671-6350



www.hatcocorp.com support@hatcocorp.com Find a Hatco Rep Image Library Document Library Patents Chat