

Drop-In Round Insulated Heated Wells

Models:

HWBI-4QT, -4QTD, -7QT, -7QTD, -7QTDA, -11QT, -11QTD, -11QTDA HWBHI-7QT, -7QTD, -7QTDA, -11QT, -11QTD, -11QTDA

Hatco Drop-In Round Insulated Heated Wells provide flexibility and quality, with many options to choose from. These units hold steam table food hot and fresh with self-adjusting thermostats that monitor the actual temperatures and control the heat only when needed.

Standard features

- Available in insulated 4-, 7- and 11-quart (4-, 7- and 10-liter) round wells
- Standard or high watt (4-quart [4-liter] standard watt only)
- Controls feature a separate lighted ON/OFF rocker switch and temperature dial, allowing preset temperatures to be maintained
- Easy service access to heating elements and thermostats
- Mounting kits for combustible countertops available
- Auto-Fill models available only in 7- and 11-quart round wells
- Wells are designed for both WET or DRY operation

Project _	
Item #	
Quantity :	



Options (available at time of purchase only)

☐ Additional High Temp Power Supply Lead Wire available in one foot
(305 mm) increments (Lead wire only - the lead wire extensions beyond
the standard 3' conduit whip) (Models are shipped standard with 1'
[305 mm] of lead wire extensions)

☐ Thermostat with 6' (1829 mm) Capillary		
(Models are shipped with standard 36"	[914 mm]	conduit length)

Flexible Conduit between the control and the Round Heated Well

☐ Standard Flexible Conduit, 36" (914 mm) ☐ Flexible Conduit, 72" (1829 mm)

☐ HWBI-4, -7, -11QT with Optional Cord (120V only, in lieu of conduit and lead wire)

Control Box Assmbly (Not for Auto-Fill)

☐ Compact with Bezel (Standard Control [Not for export voltages])

☐ Larger Recessed Thermostatic (Standard for export voltages or 4-Quart [4-Liter] Round Wells)

Control Box Bezel (Designer Colors - Nonstandard colors

are non-returnable, Stainless Steel is standard) •

□ Warm Red □Black ☐ Gray Granite ☐ White Granite

☐ Navy Blue ☐ Hunter Green ☐ Antique Copper

Accessories

☐ Mounting Kit for Combustible Countertops (All Models)

☐ Kit allows Mounting to Thick Countertops - 4 Brackets

Round Food Pans

□ 4-Quart (4-Liter) □ 7-Quart (7-Liter) □ 11-Quart (10-Liter)

Notched Lids

□ 4-Quart (4-Liter) □ 7-Quart (7-Liter) □ 11-Quart (10-Liter)

Hinged Lids

☐ 4-Quart (4-Liter) ☐ 7-Quart (7-Liter) ☐ 11-Quart (10-Liter)

Units with Drains

□¾" NPT Ball □¾" Gate Valve









IFS anti-microbial coatings use naturally-occurring, environmentally sustainable silver ions to help inhibit the growth of microbes on the powder coated surface. See www.hatcocorp.com/antimicrobial-paint for more information.







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Ordering Instructions

(Please specify the following with each order)

- 1. Desired Voltage: See chart on page 3 or 4
- 2. Base Size of Heated Well:
 - A. Round: 4-Quart (4-Liter), 7-Quart (7-Liter) or 11-Quart (10-Liter)
- 3. Choose With or Without Drain
- 4. Choose With or Without Auto-Fill (Auto-Fill not available in 4-Quart
- 4. Mounting Style (Top Mounted)
 - A. Non-Combustible Countertop
 - B. Combustible Countertop requires accessory Mounting Kit

5. Wattage:

A. High Watt

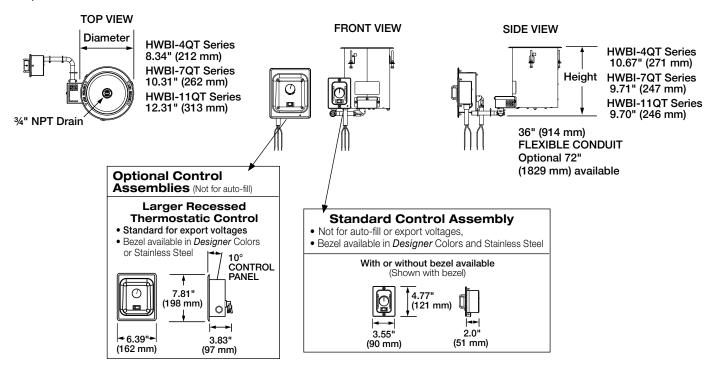
B. Standard Watt (4-Quart [4-Liter] available in standard watt only)

6. Agency:

- A. UL and CUL
- B. UL-EPH (sanitary listing)
- C. CE Mark available on standard and high watt units

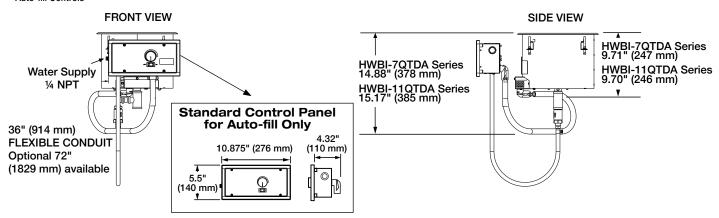
Models HWBI-4QT, -7QT, -11QT Series

(HWBI-4QT shown) Insulated, with Standard and Optional Controls



Models HWBI-7QTDA, -11QTDA Series

(HWBI-11QTDA shown) Insulated, with Standard Auto-fill Controls



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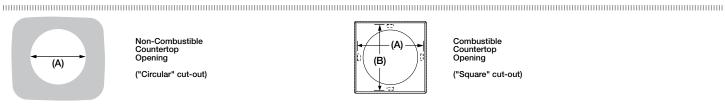
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Non-Combustible Countertop Opening

("Circular" cut-out)



Combustible Countertop Opening

("Square" cut-out)

Cutout Dimensions for Non-Combustible Countertop

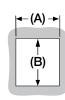
Model	Minimum Diameter (A)	Maximum Diameter (A)			
HWB-4QT	Ø 7.38" (188 mm)	Ø 7.56" (192 mm)			
HWB-7QT	Ø 9.38" (239 mm)	Ø 9.56" (242 mm)			
HWB-11QT	Ø 11.38" (289 mm)	Ø 11.56" (293 mm)			

Cutout Dimensions for Combustible Countertops A

Model	Minimum Width (A)	Maximum Width (A)	Minimum Depth (B)	Maximum Depth (B)
HWB-4QT	9" (229 mm)	9.25" (235 mm)	9" (229 mm)	9.25" (235 mm)
HWB-7QT	11" (279 mm)	11.25" (286 mm)	11" (279 mm)	11.25" (286 mm)
HWB-11QT	13" (330 mm)	13.25" (337 mm)	13" (330 mm)	13.25" (337 mm)

[▲] Accessory Mounting Kit required

Control Box Opening



Cutout Dimensions for Control Boxes

Control Box	Width (A)	Height (B)	Export Voltage	
Standard Thermostatic without bezel	2.16" (55 mm)	3.375" (86 mm)	Not available	
Standard Thermostatic with bezel	3.25" (83 mm)	3.75" (95 mm)	Not available	
Optional Larger Recessed Thermostatic	5.875" (149 mm)	6.375" (162 mm)	Standard	
Auto-Fill	10.125" (257 mm)	4.75" (121 mm)	Standard	

SPECIFICATIONS Drop-In Round Insulated Heated Wells

The shaded areas contain electrical information for International models only

	Model	Dimensions (Diameter x Height)	Volts	Phase	Watts	Amps	Diver	Control Configuration		Approx.					
	Iviodei						Plug	Standard	Optional	Ship Weight					
			120		500	4.2	NEMA 5-15P	Compact	Larger Recessed						
		8.34" x 10.67"	208 240				536 600	2.6 2.5	Not Available	Thermostatic	Thermostatic	12 lbs. (5.4 kg)			
		(212 x 271 mm)	220-230 (CE) 220		600 2.7 2.5	Not Available	Larger Recessed	Not Available	13 lbs. (5.9 kg)						
			230-240 (CE) 240			2.5		Thermostatic							
			120		500	4.2	NEMA 5-15P	Compact	Larger Recessed						
	HWBI-7QT		208 240	536 600 600 515 551 615 Single	1	1		2.6 2.5	Not Available		Thermostatic	12 lbs. (5.4 kg)			
;	HWBI-7QTD*	10.31" x 9.71" (262 x 247 mm)	220-230 (CE) 220		600	2.7	2.7 Not Available	Larger Recessed Thermostatic	Not Available	15 lbs. (6.8 kg)					
סומותמות אמנו			230-240 (CE) 240		000	2.5	Not Available								
5			120		515	4.3	NEMA 5-15P	Auto-fill	Not Available						
3	HWBI-7QTDA*		208 240			2.6 2.6	Not Available								
5			220-230 (CE) 220		615	2.8	Not Available	Auto-fill	Not Available						
			230-240 (CE) 240		2.6	- Not Available	Auto-IIII	Not Avallable							
			120		500	4.2	NEMA 5-15P	- Compact	Larger Recessed						
	HWBI-11QT		208 240	536 600 600							2.6 2.5	Not Available	Thermostatic	Thermostatic	16 lbs. (7.26 kg)
	HWBI-11QTD*		220-230 (CE) 220		600	2.7	Not Available	Larger Recessed Thermostatic	Not Available	21 lbs. (9.53 kg)					
		12.31" x 9.70"	230-240 (CE) 240		600	2.5	Not Available								
		(313 x 246 mm)	120		515	4.3	NEMA 5-15P			1					
			208 240				551 615	2.6 2.6	Not Available	Auto-fill	Not Available	00 (40 12 1			
			220-230 (CE) 220		645	615	2.8	Not Available	Auto-fill	Not Available	23 lbs. (10.43 kg)				
			230-240 (CE) 240		2.6	INOL AVAIIADIE	Auto-IIII	NOT Available							

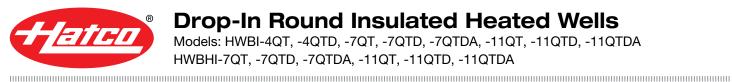
^{◆&}quot;D" added to model number indicates drain equipped.

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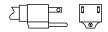
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	Model	Dimensions (Diameter x Height)	Volts P	D.	Watta	A	Plug	Control Configuration		Approx.
				Phase	Watts	ts Amps		Standard	Optional	Ship Weight
			120		800	6.7	NEMA 5-15P		Larger	
	HWBHI-7QT HWBHI-7QTD*		120 208 240		800 715 800	6.7 3.4 3.3	Not Available	Compact Thermostatic	Recessed Thermostatic	13 lbs. (5.9 kg) 15 lbs. (6.8 kg)
			220-230 (CE) 200 230-240 (CE)			Not Available	Larger Recessed Thermostatic Not Available	Not Available	10 lbs. (0.0 kg)	
		10.31" x 9.71"	240	Single		3.3				
		(262 x 247 mm)	120	Oiligio	815	6.8	NEMA 5-15P		Not Available	- 19 lbs. (8.62 kg)
High Watt	HWBHI-7QTDA*		120 208 240		815 730 815	6.8 3.5 3.4	Not Available	Auto-fill		
lgh			220-230 (CE) 200		815 3.7 3.4	3.7	Not Available Auto	Auto-fill	Not Available	
_			230-240 (CE) 240			3.4				
			120	Single	800	6.7	NEMA 5-15P	Compact	Larger Recessed Thermostatic	e 16 lbs. (7.26 kg) 16 lbs. (7.26 kg) e 27 lbs. (12.25 kg)
	HWBHI-11QT		208 240		715 800	3.4 3.3	Not Available	Thermostatic		
	HWBHI-11QTD*	QTD* 12.31" x 9.70" (313 x 246 mm)	220-230 (CE) 200		800	3.6	Not Available	Larger Recessed Thermostatic	Not Available	
			230-240 (CE) 240			3.3	Trot / trainable			
			120	Sirigie	815	6.8	NEMA 5-15P	Auto-fill Not Avai		
			208 240		730 815	3.5 3.4	Not Available		Not Available	
	HWBHI-11QTDA*		220-230 (CE) 200		815	3.7	Not Available	Auto-fill	Not Available	
		230-24 240			010	3.4	INOL AVAIIADIE	Auto-IIII	Not Available	

^{◆&}quot;D" added to model number indicates drain equipped.

PLUG CONFIGURATIONS (Optional)

NEMA 5-15P



PRODUCT SPECS

Drop-In Round Insulated Heated Wells

The Drop-in Round Insulated Heated Well with or without cord and plug shall be a Modelas manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A. The Drop-in Heated Well shall be rated atwatts,volts, and beinches (millimeters) in overall width and beinches (millimeters) in overall depth.

It shall consist of stainless and aluminized steel housing with a metal sheathed heating element and a remote thermostat with lighted power switch. Accessories may include stainless steel mounting kit and valves. Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

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