

**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

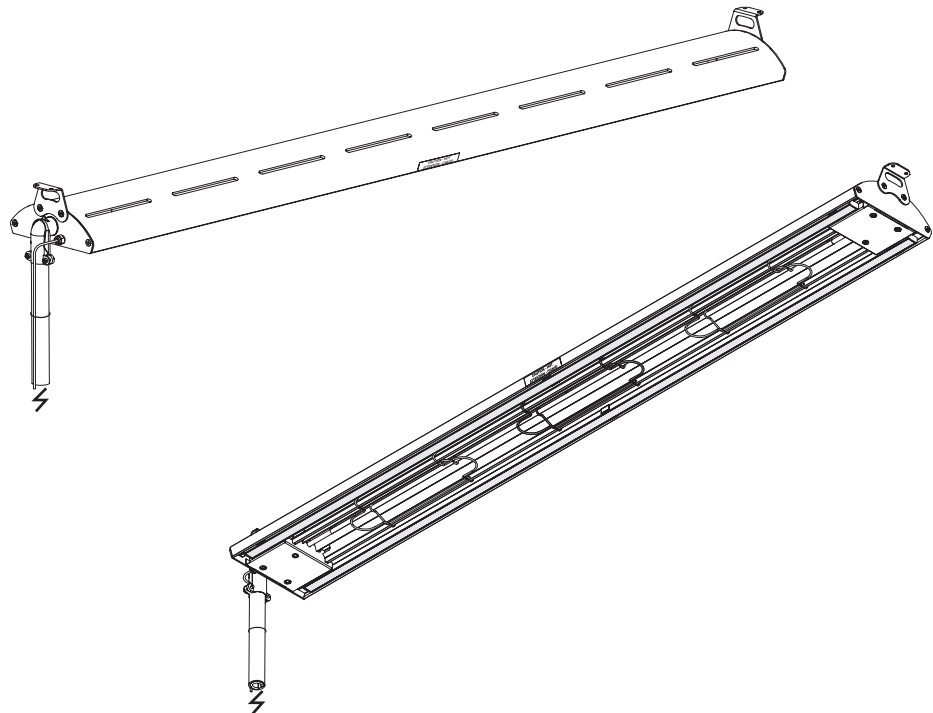
⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation will void all warranties and may result in damage to the unit or injury to personnel.

Glo-Ray® Curved Infrared Strip Heaters

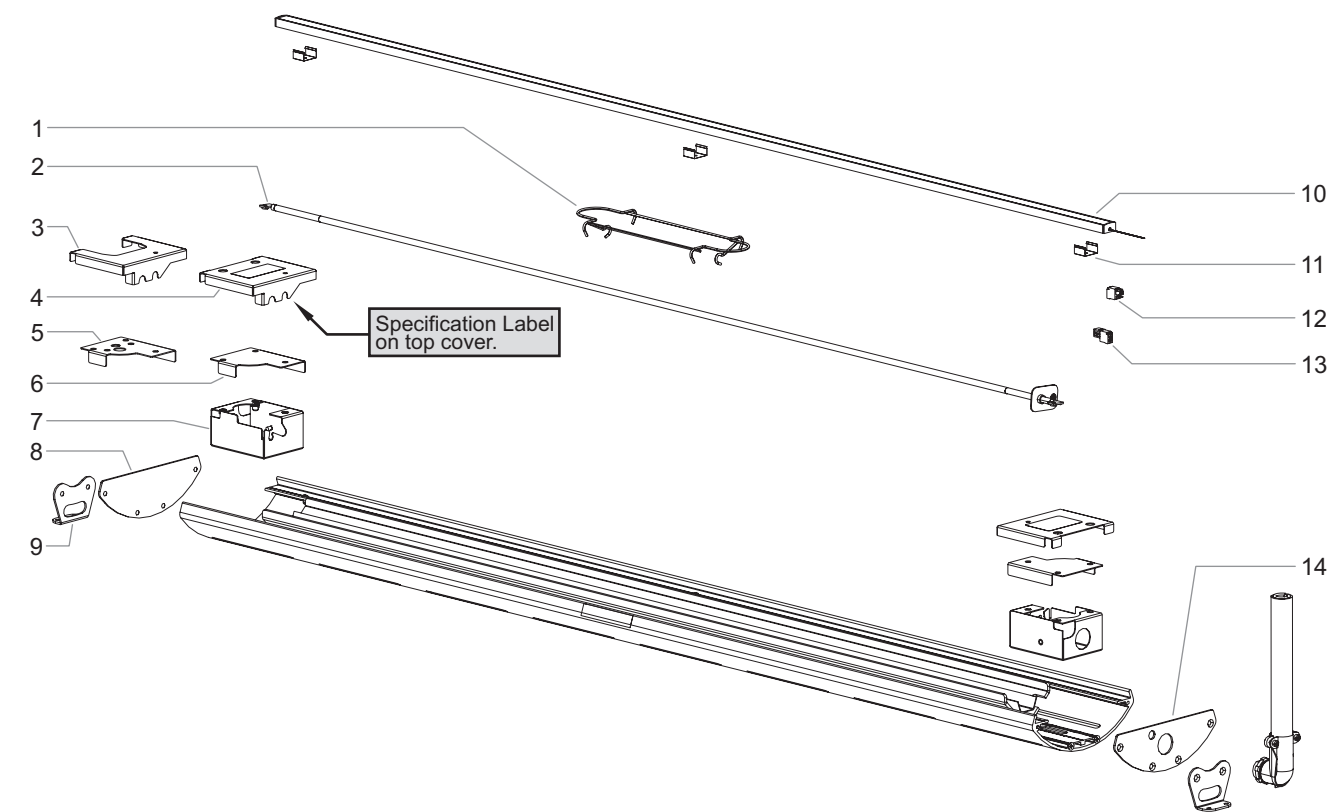
GR5A and GR5AL Series

<u>Replacement Parts</u>	<u>Page</u>
GR5A and GR5AL.....	2
Heating Elements	3
Control Box—GR5AL Series	4



Replacement Parts List

Glo-Ray® Curved Infrared Strip Heaters—GR5A and GR5AL Series



Item	Description	Part No.	Qty.
1	Wire Guard		
	18–24" Widths	04.41.008.00	1
	30–36" Widths	04.41.008.00	2
	42–48" Widths	04.41.008.00	3
	54–60" Widths	04.41.008.00	4
	66–72" Widths	04.41.008.00	5
2	Heating Elements	See Page 3	
3	Top Cover w/ Leg Cutout	04.57.057.00	2
4	Top Cover	04.57.053.00	2
5	Cover w/ Power Hole	04.57.093.00	2
6	Cover w/o Power Hole	04.57.056.00	2
7	End Box	04.57.054.00	2
8	End Cap w/o Power, Black	04.57.058.01	1
9	Angle Bracket, Black	04.57.062.01	2

Item	Description	Part No.	Qty.
10	LED Assembly		
	18" Width	02.30.205.00	2
	24" Width	02.30.206.00	2
	30" Width	02.30.207.00	2
	36" Width	02.30.208.00	2
	42" Width	02.30.209.00	2
	48" Width	02.30.210.00	2
	54" Width	02.30.211.00	2
	60" Width	02.30.212.00	2
	66" Width	02.30.213.00	2
	72" Width	02.30.214.00	2
11	LED Mounting Clips	02.30.217.00	6
12	Female Connector, LED	02.14.212.00	2
13	Male Connector, LED	02.14.213.00	2
14	End Cap w/ Power, Black	04.57.059.01	1
	Wiring Diagram		
	GR5A Series	10-01-1331	
	GR5ALSeries	10-01-1296	

Heating Elements—Standard Wattage Units

Item	Description	Part No.	Qty.
2	18" Width, 250 Watt		
	120 V	R02.08.031D.00	1
	208 V	R02.08.040D.00	1
	240 V	R02.08.035E.00	1
	24" Width, 350 Watt		
	120 V	R02.08.001D.00	1
	208 V	R02.08.002D.00	1
	240 V	R02.08.003E.00	1
	30" Width, 450 Watt		
	120 V	R02.08.026D.00	1
	208 V	R02.08.027D.00	1
	240 V	R02.08.028E.00	1
	36" Width, 575 Watt		
	120 V	R02.08.004D.00	1
	208 V	R02.08.005D.00	1
	240 V	R02.08.006E.00	1
	42" Width, 675 Watt		
	120 V	R02.08.007D.00	1
	208 V	R02.08.008D.00	1
	240 V	R02.08.009E.00	1
	48" Width, 800 Watt		
	120 V	R02.08.010D.00	1
	208 V	R02.08.011D.00	1
	240 V	R02.08.012E.00	1
	54" Width, 925 Watt		
	120 V	R02.08.025D.00	1
	208 V	R02.08.029D.00	1
	240 V	R02.08.030E.00	1
	60" Width, 1050 Watt		
	120 V	R02.08.013D.00	1
	208 V	R02.08.014D.00	1
	240 V	R02.08.015E.00	1
	66" Width, 1050 Watt		
	120 V	R02.08.032D.00	1
	208 V	R02.08.033D.00	1
	240 V	R02.08.034E.00	1
	72" Width, 1275 Watt		
	120 V	R02.08.016D.00	1
	208 V	R02.08.017D.00	1
	240 V	R02.08.018E.00	1

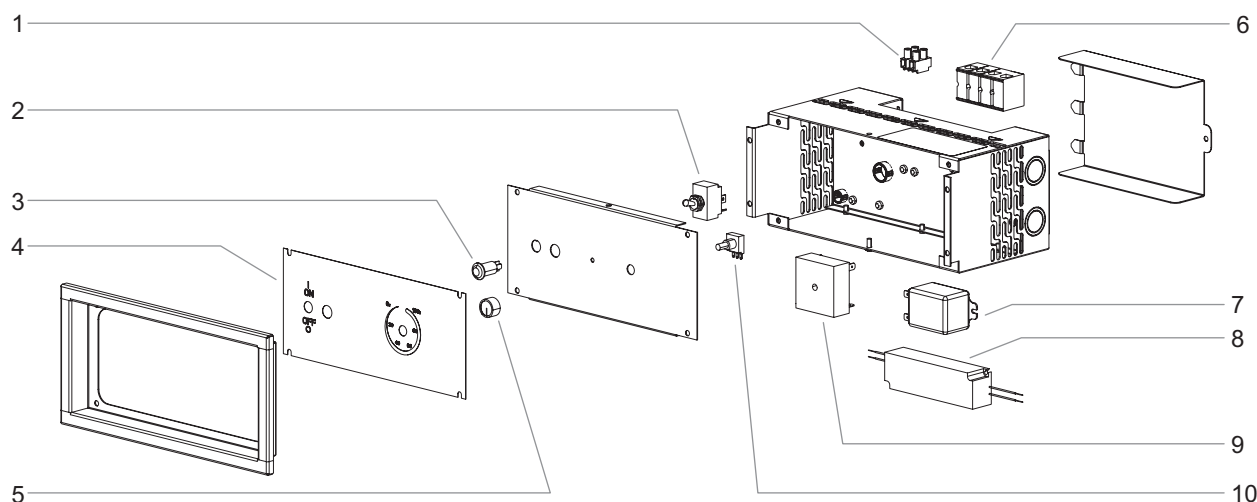
Heating Elements—High Wattage Units

Item	Description	Part No.	Qty.
2	18" Width, 350 Watt		
	120 V	R02.08.126D.00	1
	208 V	R02.08.137D.00	1
	240 V	R02.08.135E.00	1
	24" Width, 500 Watt		
	120 V	R02.08.101D.00	1
	208 V	R02.08.102D.00	1
	240 V	R02.08.103E.00	1
	30" Width, 660 Watt		
	120 V	R02.08.127D.00	1
	208 V	R02.08.128D.00	1
	240 V	R02.08.129E.00	1
	36" Width, 800 Watt		
	120 V	R02.08.104D.00	1
	208 V	R02.08.105D.00	1
	240 V	R02.08.106E.00	1
	42" Width, 950 Watt		
	120 V	R02.08.107D.00	1
	208 V	R02.08.108D.00	1
	240 V	R02.08.109E.00	1
	48" Width, 1100 Watt		
	120 V	R02.08.110D.00	1
	208 V	R02.08.111D.00	1
	240 V	R02.08.112E.00	1
	54" Width, 1250 Watt		
	120 V	R02.08.125D.00	1
	208 V	R02.08.130D.00	1
	240 V	R02.08.131E.00	1
	60" Width, 1400 Watt		
	120 V	R02.08.113D.00	1
	208 V	R02.08.114D.00	1
	240 V	R02.08.115E.00	1
	66" Width, 1560 Watt		
	120 V	R02.08.132D.00	1
	208 V	R02.08.133D.00	1
	240 V	R02.08.134E.00	1
	72" Width, 1775 Watt		
	120 V	R02.08.116D.00	1
	208 V	R02.08.117D.00	1
	240 V	R02.08.118E.00	1

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**1404**

Year 2014 ———
Week Four ———

Control Box—GR5AL Series



Item	Description	Part No.	Qty.
1	Terminal Block, 2-Pole	02.15.050.00	1
2	Power Swtich, Toggle	R02.19.008A.00	1
3	Pilot Light		
	120 V	02.19.154.00	1
	208 and 240 V	02.19.151.00	1
4	Control Label	07.03.655.00	1
5	Knob, Infinite Switch	05.30.042.00	1
6	Terminal Block, 4-Pole	R02.15.047.00	1
7	Relay		
	120 V	02.01.097.00	1
	208 and 240 V	02.01.098.00	1

Item	Description	Part No.	Qty.
8	LED Driver	02.01.345.00	1
9	Infinite Control (includes items 5 and 10)		
	120 V	R02.01.297.00	1
	208 and 240 V	R02.01.294.00	1
10	Potentiometer	02.01.326.00	1
	Wiring Diagram	10-01-1302	

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