



GLO-RAY[®]
Built-In Heated Shelves

GRSBF Series

GRSBF-36-O

GRSBF-60-O

GRSBF-36-S

GRSBF-60-S

GRSBF-48-O

GRSBF-72-O

GRSBF-48-S

GRSBF-72-S

**REPLACEMENT
PARTS LIST**

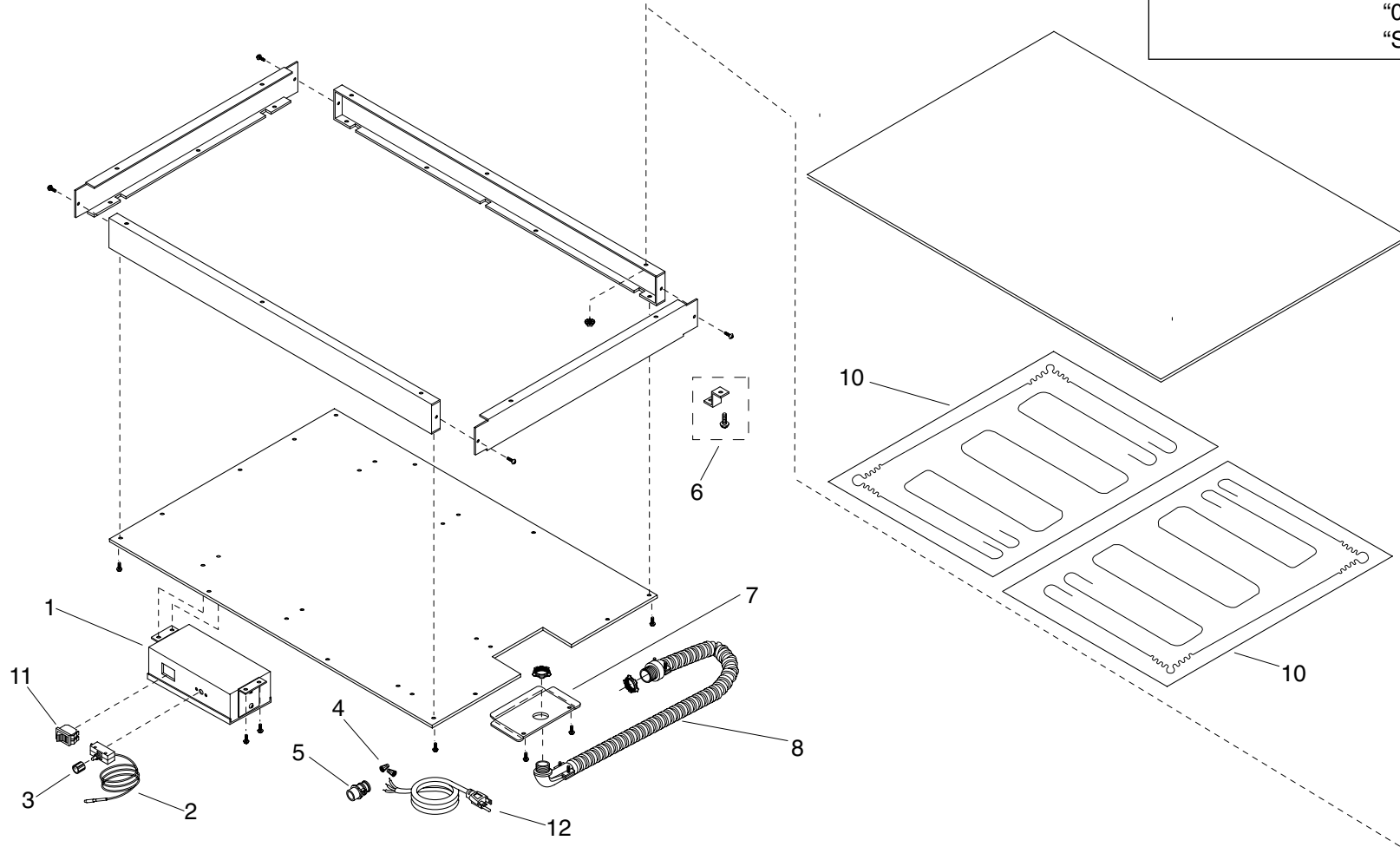
HATCO GLO-RAY® GRSBF SERIES BUILT-IN HEATED SHELVES

⚠ CAUTION - Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel.

Model Designation

GRSBF-XX-X

- G = Glo-
- R = Ray
- S = Shelf
- B = Built-In
- F = Flush Top
- XX = Length in Inches
- X = Heated Width
- "0" = 30" (76cm)
- "S" = 24" (61cm)



PARTS COMMON TO ALL GRSBF MODELS

ITEM	DESCRIPTION	PART NO.	QTY.	ITEM	DESCRIPTION	PART NO.	QTY.
1	Remote Box Assy.	R04.19.468.00	1	4	Porcelain Wire Nut	02.20.222.00	4
2	Thermostat	R02.16.039.00	1	5	Cord Grip w/Hardware	02.20.212.00	1
	Thermostat, Hi-Temp (optional)	02.16.066.00	1	6	Z-Bracket Assy.	R04.16.122.00	4
3	Thermostat Knob	05.30.039.00	1	7	Cover, Power	04.19.471.00	1
				8	Conduit Assy.	R04.19.523.00	1
				9	Label, Caution HOT (not shown)	07.03.098.00	4

PARTS SPECIFIC TO MODEL GRSBF-36-O

ITEM	DESCRIPTION	120V	208V	240V	220-230V CE	230-240V CE
		60 Hz	60 Hz	60 Hz	50/60 Hz	50/60 Hz
10	Element, Blanket (555 Watt) (Qty. 2)	02.05.436.00	---	---	02.05.457.00	02.05.455.00
11	On/Off Power Switch	02.19.075.00	---	---	02.19.076.00	02.19.076.00
12	Power Cord and Plug	R02.18.030.00	---	---	02.18.077.00	02.18.068.00
13	Terminal Block, 3-Pole (not shown)	---	---	---	R02.15.030.00	R02.15.030.00
	Electrical Drawing	HS1-4910	---	---	HS1-5000	HS1-4999

PARTS SPECIFIC TO MODEL GRSBF-36-S

ITEM	DESCRIPTION	120V	208V	240V	220-230V CE	230-240V CE
		60 Hz	60 Hz	60 Hz	50/60 Hz	50/60 Hz
10	Element, Blanket (475 Watt) (Qty. 2)	02.05.442.00	---	---	---	---
11	On/Off Power Switch	02.19.075.00	---	---	---	---
12	Power Cord and Plug	R02.18.030.00	---	---	---	---
13	Terminal Block, 3-Pole (not shown)	---	---	---	---	---
	Electrical Drawing	HS1-4967	---	---	---	---

Shaded area reflects export models only.

PARTS SPECIFIC TO MODEL GRSEB-48-O						
ITEM	DESCRIPTION	120V 60 Hz	208V 60 Hz	240V 60 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
10	Element, Blanket (555 Watt)	02.05.436.00	---	---	02.05.457.00	02.05.455.00
	Element, Blanket (875 Watt)	02.05.437.00	---	---	02.05.458.00	02.05.456.00
11	On/Off Power Switch	02.19.075.00	---	---	02.19.076.00	02.19.076.00
12	Power Cord and Plug	R02.18.030.00	---	---	02.18.077.00	02.18.068.00
13	Terminal Block, 3-Pole (not shown)	---	---	---	R02.15.030.00	R02.15.030.00
	Electrical Drawing	HS1-4910	---	---	HS1-5000	HS1-4999

PARTS SPECIFIC TO MODEL GRSEB-48-S						
ITEM	DESCRIPTION	120V 60 Hz	208V 60 Hz	240V 60 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
10	Element, Blanket (475 Watt)	02.05.442.00	---	---	---	---
	Element, Blanket (750 Watt)	02.05.443.00	---	---	---	---
11	On/Off Power Switch	02.19.075.00	---	---	---	---
12	Power Cord and Plug	R02.18.030.00	---	---	---	---
13	Terminal Block, 3-Pole (not shown)	---	---	---	---	---
	Electrical Drawing	HS1-4967	---	---	---	---

PARTS SPECIFIC TO MODEL GRSEB-60-O						
ITEM	DESCRIPTION	120V 60 Hz	208V 60 Hz	240V 60 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
10	Element, Blanket (875 Watt) (Qty. 2)	02.05.437.00	---	---	02.05.458.00	02.05.456.00
11	On/Off Power Switch	02.19.075.00	---	---	02.19.076.00	02.19.076.00
12	Power Cord and Plug	R02.18.030.00	---	---	02.18.077.00	02.18.068.00
13	Terminal Block, 3-Pole (not shown)	---	---	---	R02.15.030.00	R02.15.030.00
	Electrical Drawing	HS1-4910	---	---	HS1-5000	HS1-4999

Shaded area reflects export models only.

PARTS SPECIFIC TO MODEL GRSBF-60-S						
ITEM	DESCRIPTION	120V 60 Hz	208V 60 Hz	240V 60 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
10	Element, Blanket (750 Watt) (Qty. 2)	02.05.443.00	---	---	---	---
11	On/Off Power Switch	02.19.075.00	---	---	---	---
12	Power Cord and Plug	R02.18.030.00	---	---	---	---
13	Terminal Block, 3-Pole (not shown)	---	---	---	---	---
	Electrical Drawing	HS1-4967	---	---	---	---

PARTS SPECIFIC TO MODEL GRSBF-72-O						
ITEM	DESCRIPTION	120V 60 Hz	208V 60 Hz	240V 60 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
10	Element, Blanket (1035 Watt) (Qty. 2)	---	02.05.438.00	02.05.439.00	02.05.459.00	02.05.439.00
11	On/Off Power Switch	---	02.19.076.00	02.19.076.00	02.19.076.00	02.19.076.00
12	Power Cord and Plug	---	02.18.036.00	02.18.036.00	02.18.077.00	02.18.068.00
13	Terminal Block, 3-Pole (not shown)	---	---	---	R02.15.030.00	R02.15.030.00
	Electrical Drawing	---	HS1-4911	HS1-4911	HS1-5000	HS1-4999

PARTS SPECIFIC TO MODEL GRSBF-72-S						
ITEM	DESCRIPTION	120V 60 Hz	208V 60 Hz	240V 60 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
10	Element, Blanket (875 Watt) (Qty.2)	02.05.444.00	---	---	---	---
11	On/Off Power Switch	02.19.075.00	---	---	---	---
12	Power Cord and Plug	R02.18.030.00	---	---	---	---
13	Terminal Block, 3-Pole (not shown)	---	---	---	---	---
	Electrical Drawing	HS1-4967	---	---	---	---

Shaded area reflects export models only.

NOTES

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HATCO AUTHORIZED PARTS DISTRIBUTORS

ALABAMA

Jones McLeod Appl. Svc.
Birmingham 205-251-0159

ARIZONA

Auth. Comm. Food Equip.
Phoenix 602-234-2443
Byassee Equipment Co.
Phoenix 602-252-0402

CALIFORNIA

Industrial Electric
Huntington Beach 714-379-7100
Chapman Appl. Service
San Diego 619-298-7106
P & D Appliance
S. San Francisco 650-635-1900

COLORADO

All City Service
Denver 303-454-9500
Hawkins Commercial Appliance
Englewood 303-781-5548

DELAWARE

Food Equipment Service
Wilmington 302-996-9363

FLORIDA

Whaley Foodservice Repair
Jacksonville 904-725-7800
Nass Service Co., Inc.
Orlando 407-425-2681
B.G.S.I.
Pompano Beach 954-971-0456
Comm. Appliance Service
Tampa 813-663-0313

GEORGIA

Southeastern Rest. Svc.
Norcross 770-446-6177

HAWAII

Burney's Comm. Service, Inc.
Honolulu 808-848-1466
Food Equip Parts & Service
Honolulu 808-847-4871

ILLINOIS

Parts Town
Broadview 708-865-7278
Eichenauer Elec. Service
Decatur 217-429-4229
Midwest Elec. Appl. Service
Elmhurst 630-279-8000
Cone's Repair Service
Moline 309-797-5323

INDIANA

Comm. Parts & Service, Inc.
Indianapolis 317-545-9655

IOWA

Electric Motor Service Co.
Davenport 319-323-1823

KENTUCKY

Comm. Parts & Service, Inc.
Louisville 502-367-1788

LOUISIANA

Chandlers Parts & Service
Baton Rouge 225-272-6620

LOUISIANA (Continued)

Bana Comm. Parts, Inc.
Shreveport 318-631-6550

MARYLAND

Electric Motor Service
Baltimore 410-467-8080
GCS Service, Inc.
Silver Spring 301-585-7550

MASSACHUSETTS

Ace Service Co., Inc.
Needham 781-449-4220

MICHIGAN

Commercial Kitchen Service
Bay City 517-893-4561
Bildons Appliance Service
Detroit 248-478-3320
Midwest Food Equip. Service
Grandville 616-261-2000

MINNESOTA

GCS Service
Minneapolis 612-546-4221

MISSOURI

GCS Service, Inc.
Kansas City 816-920-5999
Commercial Kitchen Services
St. Louis 314-890-0700
Kaemmerlen Parts & Service
St. Louis 314-535-2222

NEBRASKA

Anderson Electric
Omaha 402-341-1414

NEVADA

Burney's Commercial
Las Vegas 702-736-0006

NEW JERSEY

Jay Hill Repair
Fairfield 973-575-9145
Service Plus
Flanders 973-691-6300

NEW YORK

Acme American Repairs, Inc.
Brooklyn 718-456-6544
Alpro Service Co.
Brooklyn 718-386-2515
Appliance Installation
Buffalo 716-884-7425
Northern Parts Dist.
Plattsburgh 518-563-3200
J. B. Brady, Inc.
Syracuse 315-422-9271

NORTH CAROLINA

Authorized Appliance
Charlotte 704-377-4501

OHIO

Akron/Canton Comm. Svc. Inc.
Akron 330-753-6635
Certified Service Center
Cincinnati 513-772-6600
GCS Service
Columbus 614-476-3225
Electrical Appl. Repair Service
Independence 216-459-8700

OHIO (Continued)

E. A. Wichman Co.
Toledo 419-385-9121

OKLAHOMA

Hagar Rest. Service, Inc.
Oklahoma City 405-235-2184
Krueger, Inc.
Oklahoma City 405-528-8883

OREGON

Bressie Electric Co.
Portland 503-231-7171
Ron's Service, Inc.
Portland 503-624-0890

PENNSYLVANIA

Authorized Factory Service
Coraopolis 412-262-2330
FAST Comm. Appl. Service
Philadelphia 215-288-4800
GCS Service, Inc.
Pittsburgh 412-787-1970
K & D Service Co.
Harrisburg 717-236-9039
Elmer Schultz Services
Philadelphia 215-627-5401
Electric Repair Co.
Reading 610-376-5444

RHODE ISLAND

Marshall Electric Co.
Providence 401-331-1163

SOUTH CAROLINA

Whaley Foodservice Repair
W. Columbia 803-791-4420

TENNESSEE

Camp Electric
Memphis 901-527-7543

TEXAS

City Kitchen Service Co.
Austin 512-719-4445
Stove Parts Supply
Fort Worth 817-831-0381
Armstrong Repair Service
Houston 713-666-7100
Commercial Kitchen Repair Co.
San Antonio 210-735-2811
San Antonio Rest. Equip.
San Antonio 210-824-3271

UTAH

Peterson's Commercial Parts & Svc.
Salt Lake City 801-487-3653

VIRGINIA

Daubers
Norfolk 757-855-4097
Daubers
Springfield 703-866-3600

WASHINGTON

Restaurant Appl. Service
Seattle 206-524-8200

WISCONSIN

A.S.C., Inc.
Madison 608-246-3160
A.S.C., Inc.
Milwaukee 414-543-6460

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