



**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

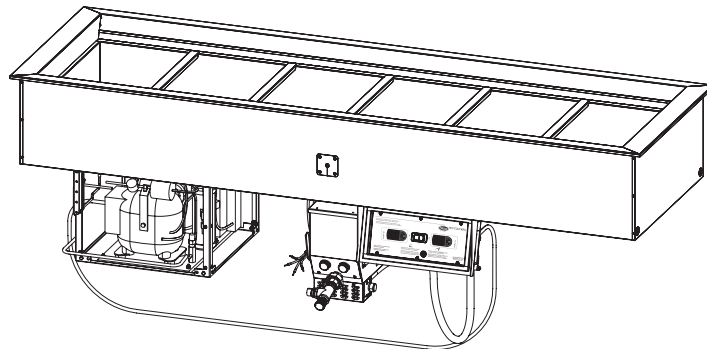
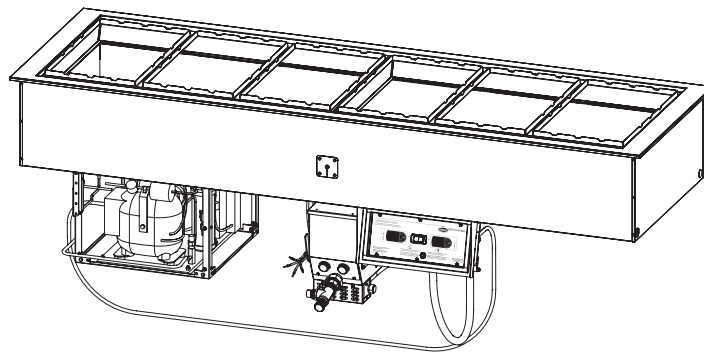


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Drop-In Hot/Cold Wells

## HCWBI Series

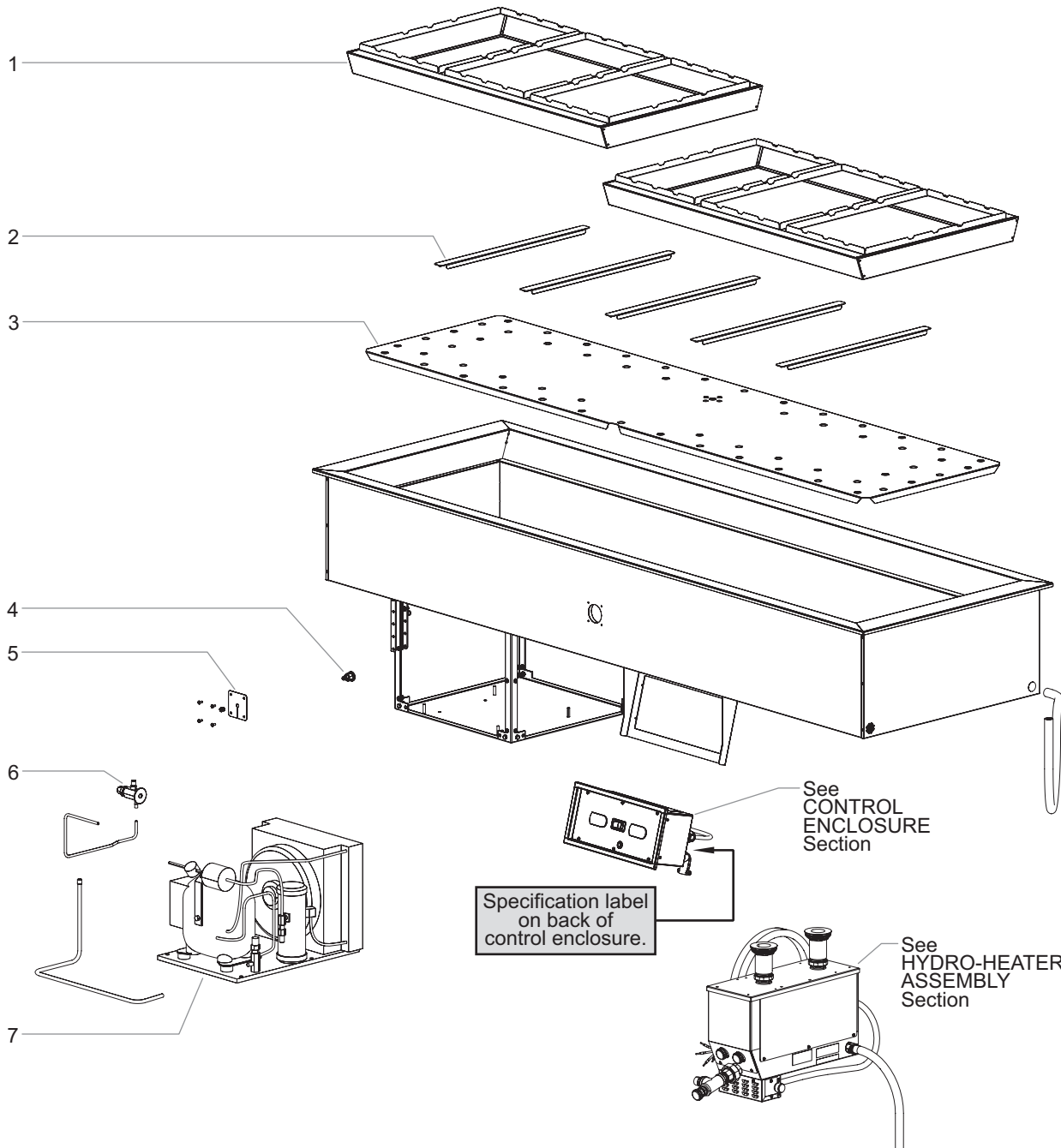
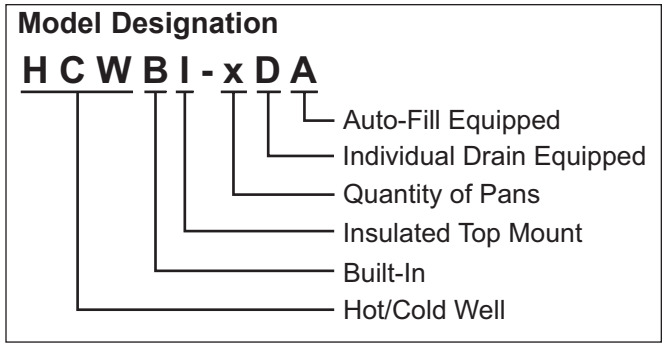
<u>Model Name</u>	<u>Page</u>
Main Assembly .....	2
Control Enclosure .....	3
Hydro-Heater .....	4



# Replacement Parts List

# Hatco Drop-In Hot/Cold Wells

## HCWBI Series—Main Assembly



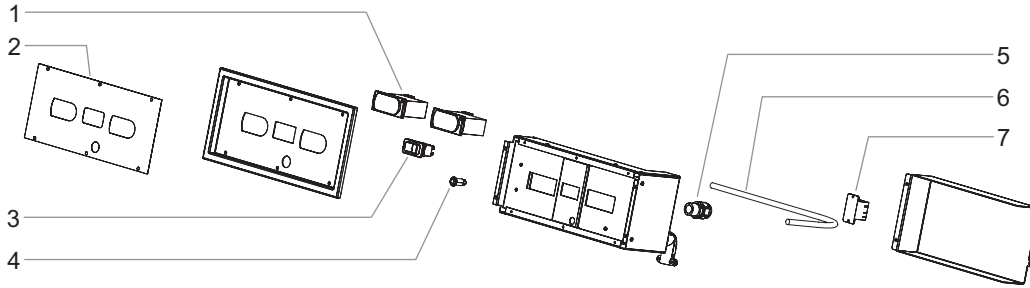
**Parts for Main Assembly (illustration on page 2)**

Item	Description	Part No.	Qty.
1	Pan Support		
	HCWBI-2DA	04.47.266.00	1
	HCWBI-3DA	04.47.264.00	1
	HCWBI-4DA	04.47.266.00	2
	HCWBI-5DA	04.47.264.00	1
		04.47.266.00	1
	HCWBI-6DA	04.47.264.00	2
2	Pan Divider	04.47.090.00	1-5
3	Baffle		
	2 Pan	04.47.260.00	1
	3 Pan	04.47.261.00	1
	4 Pan	04.47.262.00	1
	5 Pan	04.47.263.00	1
	6 Pan	04.47.216.00	1

Item	Description	Part No.	Qty.
4	Mushroom Probe	02.01.122.00	1
5	Sensor Cover	04.47.259.00	1
6	TXV Valve		
	HCWBI-2DA, -3DA, and -4DA	03.02.075.00	1
	HCWBI-5DA and -6DA	03.02.076.00	1
7	Condensing Unit		
	HCWBI-2DA and -3DA	03.13.007.00	1
	HCWBI-4DA	03.13.008.00	1
	HCWBI-5DA and -6DA	03.13.009.00	1

NOTE: Quantities shown as a range (example = "1-5") are dependent upon the number of wells in a unit.

**Control Enclosure**



Item	Description	Part No.	Qty.
1	Controller, Electronic w/ Probe		
	Cold Wells	R02.01.375.02	1
	Hot Wells	R02.01.375.03	1
2	Control Label	07.03.786.00	1
3	Switch, Rocker	02.19.242.00	1
4	Pilot Light	02.19.153.00	1

Item	Description	Part No.	Qty.
5	Cord Grip	R02.20.259.00	1
6	Cord	02.18.151.00	1
7	Relay	R02.01.088.00	1

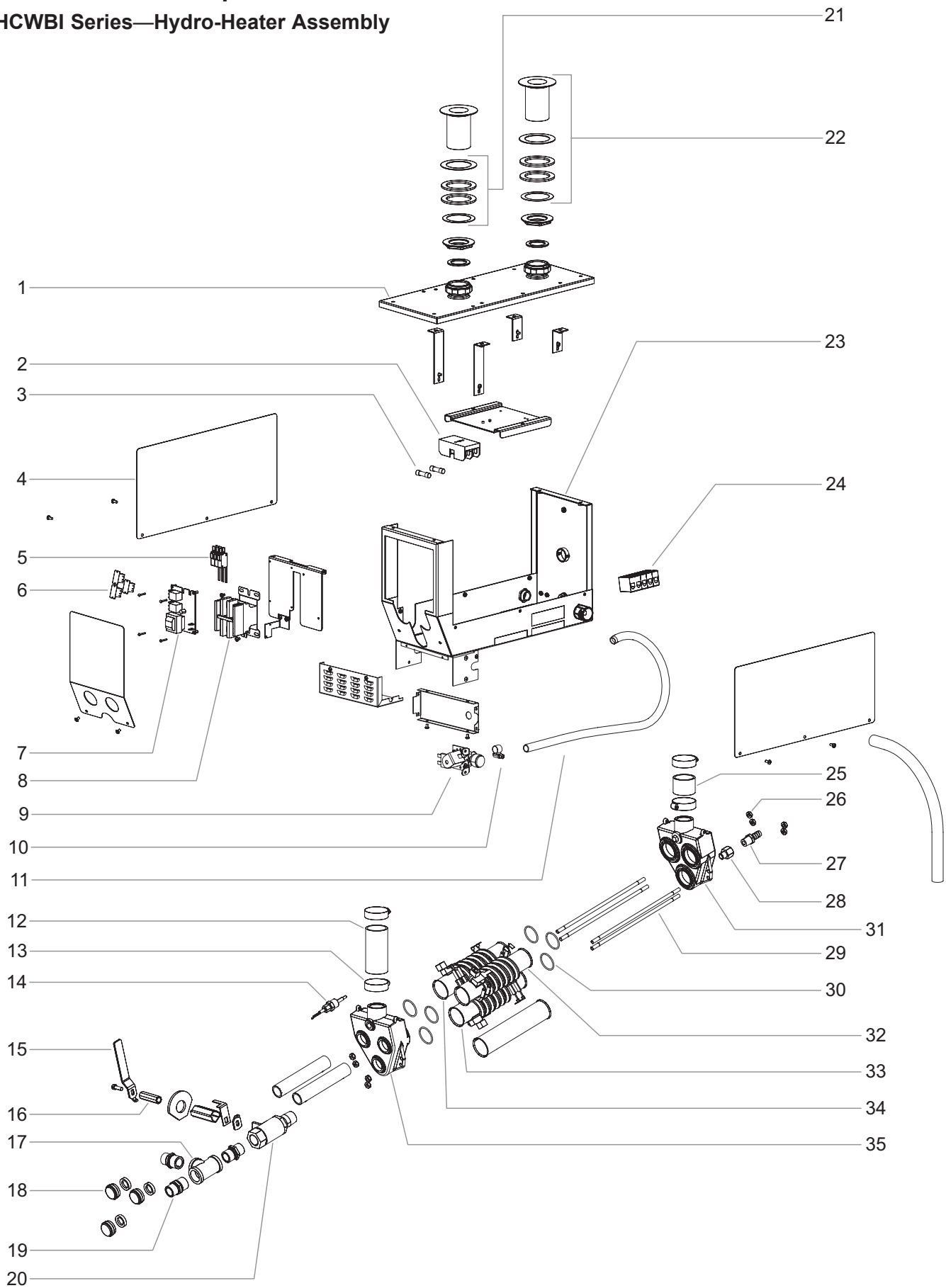
NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625061151 has a date code of "1151" which indicates the following: 1151

└─ Week Fifty-One  
└─ Year 2011

# Hatco Hot/Cold Drop-In Wells

## HCWBI Series—Hydro-Heater Assembly



## Parts Common for Hydro-Heater Assembly

Item	Description	Part No.	Qty.
1	Top Assembly	04.06.245.00	1
2	Fuse Block	02.03.022.00	1
3	Fuse (2 pack)	R02.03.014.02	1
4	Side Panel, Black	04.06.222.01	2
5	Micro Switch ‡	R02.19.162.00	3
6	Relay †	R02.01.088.00	3
7	Water Level Board	02.01.391.00	1
8	Contactora	02.01.016.00	1
9	Solenoid Valve	03.02.089.00	1
10	Hose Clamp	05.04.550.00	2
11	Tubing, Clear	03.40.146.00	1
12	Front Tube	03.40.062F.00	1
13	Hose Clamp	03.40.061.00	4
14	Temperature Probe	02.01.393.00	1
15	Ball Valve, Handle	03.02.001.00	1
16	Ball Valve, Hex Extension	03.02.029.00	1
17	Brass Tee	03.14.001.00	1
18	Drain Cap w/ Gasket	R03.40.063.00	3
19	Connector with Shoulder	03.05.058.00	2
20	Ball Valve, Female	03.02.001.00	1

Item	Description	Part No.	Qty.
21	Strainer Gasket Kit *	R00.05.0004.00	1
22	Strainer Assembly with Gaskets	R05.30.203.00	2
23	Housing Assembly w/Auto-Fill	04.06.312.00	1
24	Terminal Block	02.15.048.00	1
25	Rear Tube	03.40.062R.00	1
26	Nuts	05.04.205.00	8
27	Barb, Straight	03.05.117.00	1
28	Adapter, Brass	03.05.126.00	1
29	Rods	05.04.419.00	4
30	O-Ring	03.40.059.00	1

\* Includes all gaskets for both strainers.

† Date code 1610 or newer.

‡ Date code 1610 or older.

## Voltage-Specific Parts for Hydro-Heater Assembly

Hydro-Heater Electrical Specification	Item 31 Rear Head Assembly	Item 32 Heating Element, Top Right	Item 33 Heating Element, Bottom Center	Item 34 Heating Element, Top Left	Item 35 Front Head Assembly
208V, 3KW, 1 Phase	R03.17.002.01	---	R02.06.003F.00	---	R03.17.001.01
208V, 3KW, 3 Phase	R03.17.004.01	R02.06.004F.00	R02.06.004F.00	R02.06.004F.00	R03.17.003.01
208V, 4KW, 1 Phase	R03.17.002.01	---	R02.06.004F.00	---	R03.17.001.01
208V, 4KW, 3 Phase	R03.17.004.01	R02.06.004F.00	R02.06.004F.00	R02.06.004F.00	R03.17.003.01
208V, 6KW, 1 Phase	R03.17.004.01	R02.06.004F.00 *	R02.06.005F.00	R02.06.004F.00	R03.17.003.01
208V, 6KW, 3 Phase	R03.17.004.01	R02.06.004F.00	R02.06.004F.00	R02.06.004F.00	R03.17.003.01
240V, 3KW, 1 Phase	R03.17.002.01	---	R02.06.001F.00	---	R03.17.001.01
240V, 3KW, 3 Phase	R03.17.004.01	R02.06.003F.00	R02.06.003F.00	R02.06.003F.00	R03.17.003.01
240V, 4KW, 1 Phase	R03.17.002.01	---	R02.06.003F.00	---	R03.17.001.01
240V, 4KW, 3 Phase	R03.17.004.01	R02.06.003F.00	R02.06.003F.00	R02.06.003F.00	R03.17.003.01
240V, 6KW, 1 Phase	R03.17.004.01	R02.06.001F.00 ■	R02.06.005F.00	R02.06.001F.00	R03.17.003.01
240V, 6KW, 3 Phase	R03.17.004.01	R02.06.003F.00	R02.06.003F.00	R02.06.003F.00	R03.17.003.01

■ Blank Tube - No Element

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625061151 has a date code of "1151" which indicates the following:

└─ Week Fifty-One  
└─ Year 2011





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