

**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

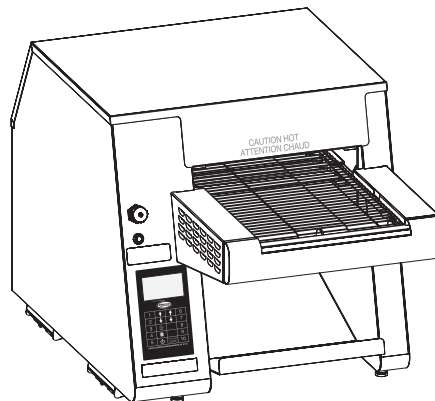
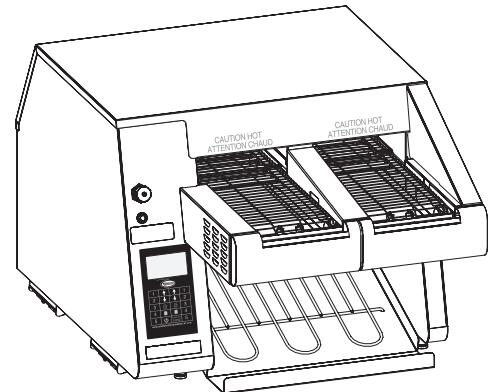
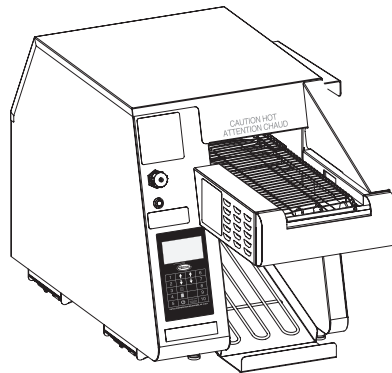


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

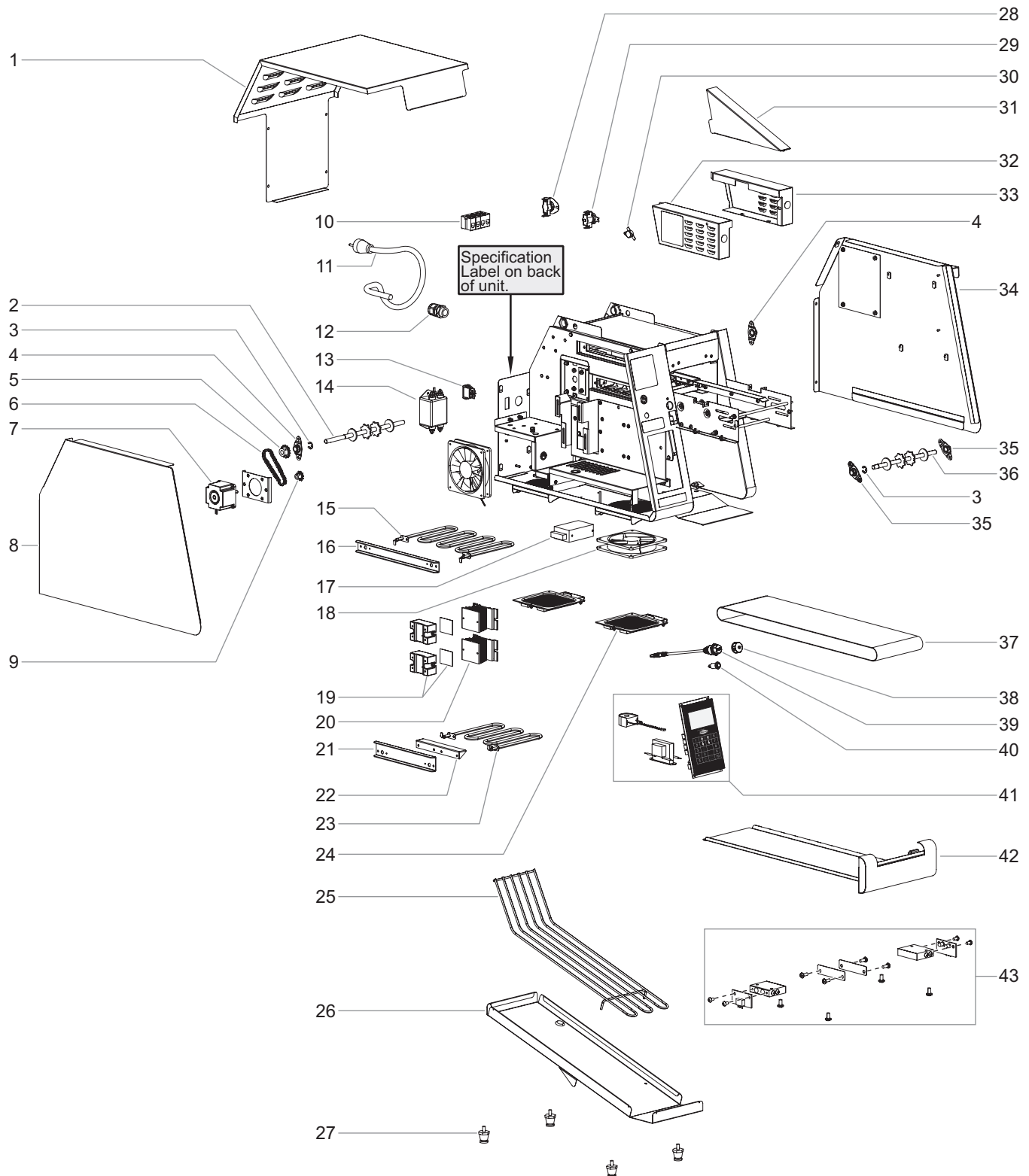
Intelligent Toast-Qwik® Conveyor Toaster

ITQ Series

<u>Model Name</u>	<u>Page</u>
ITQ-875-1C.....	2
ITQ-1000-1C.....	4
ITQ-1750-2C.....	6



Replacement Parts List



Parts For Model ITQ-875-1C

Item	Description	Part Number	Qty.	Item	Description	Part Number	Qty.
1	Top Cover	04.56.282.00	1	24	Filter, Wire Mesh	R02.12.138.00	2
2	Drive Shaft Assembly	04.56.293.00	1	25	Toast Chute Slide	04.56.284.00	1
3	E-Ring	05.11.035.00	2	26	Toast Chute	04.56.283.00	1
4	Bearing Assembly, Rear	04.05.286.00	2	27	Leg, 1"	R05.30.081.00	4
5	Driven Sprocket	05.09.062.00	1	28	High Limit Thermostat, Mechanical, 250°F	R02.16.118.00	1
6	Drive Chain	05.03.075.00	1	29	High Limit T-Stat, Manual	02.16.195.00	1
7	Stepper Motor, Conveyor	02.12.121.00	1	30	High Limit Thermostat, Mechanical, 275°F	02.16.192.00	1
8	Side Cover, Left	04.05.988.00	1	31	Heat Shield	04.56.199.00	1
9	Drive Sprocket	05.09.061.00	1	32	Side Cover, Conveyor, Left	04.56.122.00	1
10	Terminal Block	R02.15.047.00	1	33	Side Cover, Conveyor, Right	04.56.123.00	1
11	Power Cord w/Plug			34	Side Cover, Right	04.56.560.00	1
	NEMA 6-20P (standard)	02.18.111.00	1	35	Bearing Assembly, Front	04.05.387.00	2
	NEMA L6-20P (optional)	02.18.186.00	1	36	Shaft Assembly, Front	04.56.302.00	1
	BS-1363	02.18.068.00	1	37	Conveyor Belt	05.03.073.00	1
	CEE 7/7 Schuko	02.18.038.00	1	38	Waterproof Cap, USB	02.18.513.00	1
	AS-3113	02.18.105.00	1	39	USB Cable	02.18.478.00	1
12	Cord Grip	R02.20.259.00	1	40	Indicator Light, Red	02.19.151.00	1
13	Power Switch, Rocker	02.19.161.00	1	41	Electronic Touchpad Control Kit *	R02.01.385A.00	1
14	EMI Filter	02.13.359.00	1	42	Crumb Tray	R04.56.285.00	1
15	Heating Element, Upper, 1650 W			43	Product Sensor Kit	R02.01.368.00	1
	208 V	02.05.960.00	1		Wiring Diagram		
	240 V	02.05.987.00	1		120 V	10-01-1259	
	230 V	02.05.1053.00	1		230 V	10-01-1379	
16	Bracket, Top Element	04.05.975.00	1				
17	Power Supply	02.17.064.00	1				
18	Fan, Cooling	02.12.163.00	2				
19	Solid State Relay Kit (includes thermal pad)	R02.01.355.00	2				
20	Heat Sink, Relay	04.09.872.00	2				
21	Bracket, Bottom Element	04.05.897.00	1				
22	Belt Support, Element Bracket	04.05.874.00	1				
23	Heating Element, Lower, 1050 W						
	208 V	02.05.961.00	1				
	240 V	02.05.988.00	1				
	230 V	02.05.963.00	1				

* Electronic Touchpad Control Kit contains electronic control, current sensor, 24 V transformer, and a USB flash drive. Failure of any one of these components requires replacement of all three.

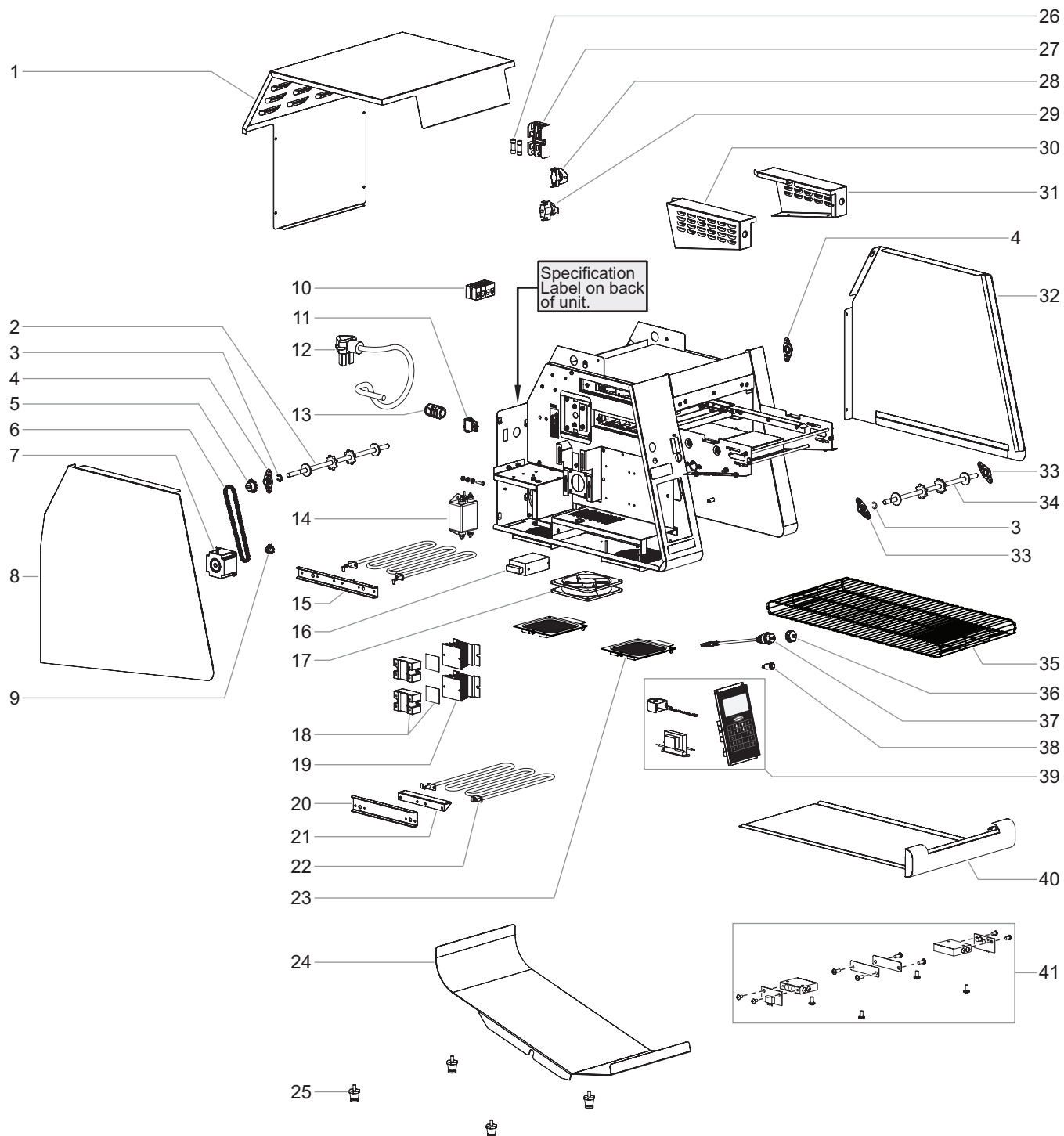
NOTE: All electrical components on Model ITQ-875-1C are designed to operate on supply voltages between 208 V and 240 V.

The shaded areas contain electrical information for **International models only**.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**2231** has a date code of "2231" which indicates the following: 2231

└─ Week Thirty-One
└─ Year 2022



Parts For Model ITQ-1000-1C

Item	Description	Part Number	Qty.	Item	Description	Part Number	Qty.
1	Top Cover	04.05.920.00	1	23	Filter, Wire Mesh	R02.12.138.00	2
2	Drive Shaft Assembly	04.05.932.00	1	24	Toast Chute	04.05.921.00	1
3	E-Ring	05.11.035.00	2	25	Leg, 1"	R05.30.081.00	4
4	Bearing Assembly, Rear	04.05.286.00	2	26	Fuse, 250 V, 15 A (includes 2)	R02.03.052.02	1
5	Driven Sprocket	05.09.062.00	1	27	Fuse Block	02.03.022.00	1
6	Drive Chain	05.03.070.00	1	28	High Limit Thermostat	R02.16.118.00	1
7	Stepper Motor, Conveyor	02.12.121.00	1	29	High Limit T-Stat, Manual	02.16.195.00	1
8	Side Cover, Left	04.05.958.00	1	30	Side Cover, Conveyor, Left	04.05.828.00	1
9	Drive Sprocket	05.09.061.00	1	31	Side Cover, Conveyor, Right	04.05.829.00	1
10	Terminal Block	R02.15.047.00	1	32	Side Cover, Right	04.05.959.00	1
11	Power Switch, Rocker	02.19.161.00	1	33	Bearing Assembly, Front	04.05.387.00	2
12	Power Cord w/Plug			34	Shaft Assembly, Front	04.05.933.00	1
	NEMA 6-30P (standard)	02.18.122.00	1	35	Conveyor Belt	05.03.069.00	1
	NEMA L6-30P (optional)	02.18.150.00	1	36	Waterproof Cap, USB	02.18.513.00	1
	CEE 7/7 Schuko	02.18.038.00	1	37	USB Cable	02.18.478.00	1
	No Plug	02.18.103.00	1	38	Indicator Light, Red	02.19.151.00	1
13	Cord Grip	R02.20.259.00	1	39	Electronic Touchpad Control Kit *	R02.01.385A.00	1
14	EMI Filter	02.13.359.00	1	40	Crumb Tray	R04.56.006.00	1
15	Bracket, Top Element	04.05.940.00	1	41	Product Sensor Kit	R02.01.368.00	1
16	Power Supply	02.17.064.00	1	42	Filter Retrofit Kit (not shown) †	R04.56.145.00	1
17	Fan, Cooling	02.12.125.00	2		Wiring Diagram		
18	Solid State Relay Kit (includes thermal pad)	R02.01.355.00	2		120 V	10-01-1069	
19	Heat Sink, Relay	04.09.872.00	2		230 V	10-01-1246	
20	Bracket, Bottom Element	04.05.897.00	1				
21	Belt Support, Element Bracket	04.05.874.00	1				
22	Heating Element						
	208–240 V, 2150 W	02.05.886.00	2				
	230 V, 1800 W	02.05.953.00	2				

* Electronic Touchpad Control Kit contains electronic control, current sensor, 24 V transformer, and a USB flash drive. Failure of any one of these components requires replacement of all three.

† Filter Retrofit Kit can be ordered for units with date code **1343** and older to replace old-style foam filters with current wire mesh filters.

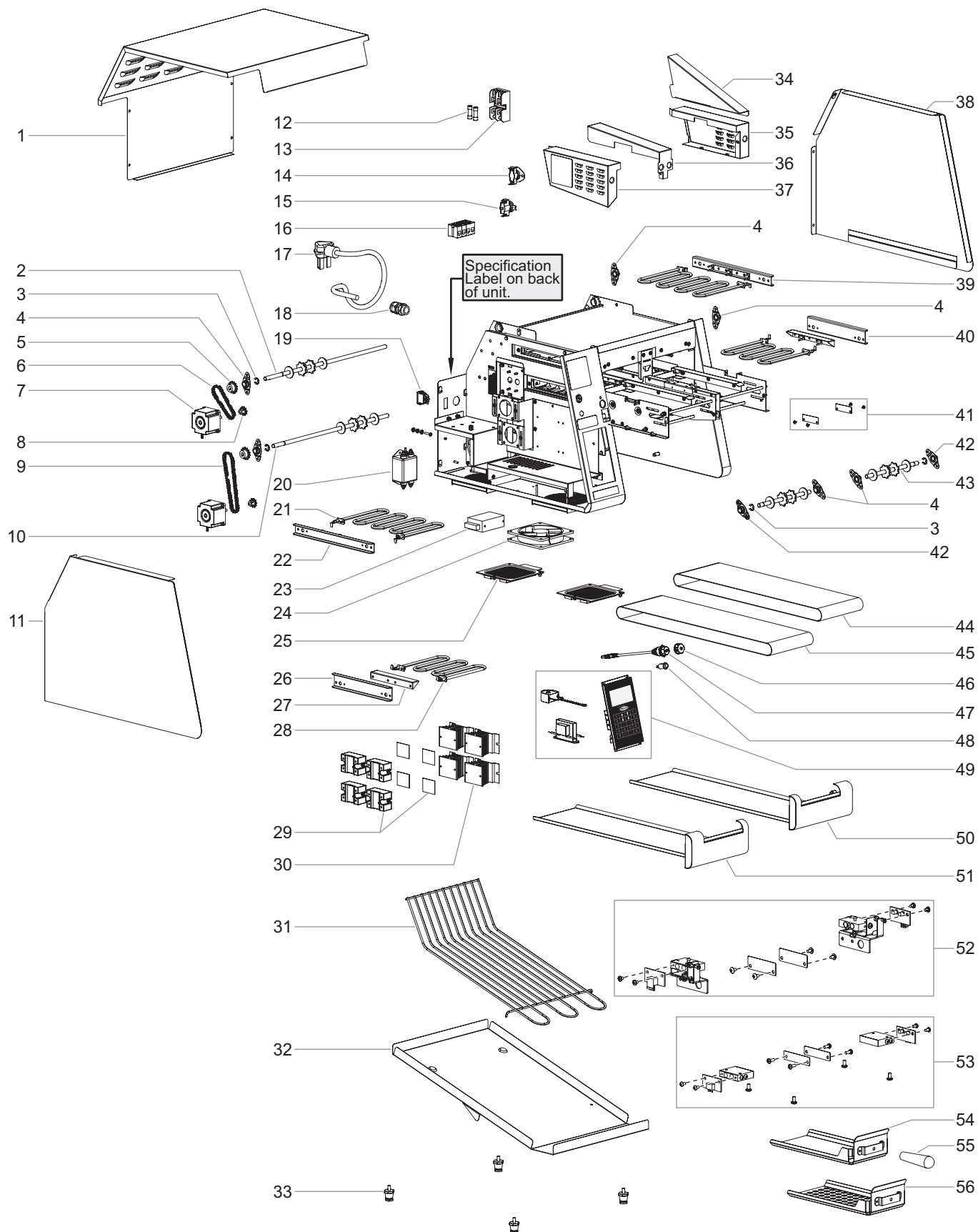
NOTE: All electrical components on Model ITQ-1000-1C are designed to operate on supply voltages between 208 V and 240 V.

The shaded areas contain electrical information for **International models only**.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**2231** has a date code of “**2231**” which indicates the following: 2231

Week Thirty-One
Year 2022



Parts For Model ITQ-1750-2C

Item	Description	Part Number	Qty.	Item	Description	Part Number	Qty.
1	Top Cover	04.56.098.00	1	29	Solid State Relay Kit (includes thermal pad)	R02.01.355.00	4
2	Drive Shaft Assembly, Left	04.56.116.00	1	30	Heat Sink, Relay	04.09.872.00	4
3	E-Ring	05.11.035.00	4	31	Toast Chute Slide	04.56.228.00	1
4	Bearing Assembly	04.05.286.00	6	32	Toast Chute	04.56.229.00	1
5	Driven Sprocket	05.09.062.00	2	33	Leg, 1"	R05.30.081.00	4
6	Drive Chain, 8.5"	05.03.075.00	1	34	Heat Shield	04.56.199.00	1
7	Stepper Motor, Conveyor	02.12.121.00	2	35	Side Cover, Conveyor, Right	04.56.123.00	1
8	Drive Sprocket	05.09.061.00	2	36	Center Cover, Conveyor	04.56.106.00	1
9	Drive Chain, 13"	05.03.074.00	1	37	Side Cover, Conveyor, Left	04.56.122.00	1
10	Drive Shaft Assembly, Right	04.56.117.00	1	38	Side Cover, Right	04.56.127.00	1
11	Side Cover, Left	04.05.988.00	1	39	Bracket, Top Element, w/Standoff	04.56.553.00	1
12	Fuse, 250 V, 15 A (includes 2)	R02.03.052.02	2	40	Bracket, Bottom Element, w/ Standoff	04.56.552.00	1
13	Fuse Block	02.03.022.00	1	41	Reflector Assembly ▲ ‡	R04.56.721.00	2
14	High Limit T-Stat	R02.16.118.00	1	42	Bearing Assembly w/Nut, Front	04.05.387.00	2
15	High Limit T-Stat, Manual	02.16.195.00	1	43	Shaft Assembly, Front	04.56.115.00	2
16	Terminal Block	R02.15.047.00	1	44	Conveyor Belt, Right, 45-1-1/2"	05.03.072.00	1
17	Power Cord w/Plug			45	Conveyor Belt, Left, 48"	05.03.073.00	1
	NEMA 6-30P (standard)	02.18.122.00	1	46	Waterproof Cap, USB	02.18.513.00	1
	NEMA L6-30P (optional)	02.18.150.00	1	47	USB Cable	02.18.478.00	1
	No Plug	02.18.103.00	1	48	Indicator Light, Red	02.19.151.00	1
	IEC 309	02.18.852.00	1	49	Electronic Touchpad Control Kit *	R02.01.385B.00	1
18	Cord Grip	R02.20.259.00	1	50	Crumb Tray, Right	R04.56.100.00	1
19	Power Switch, Rocker	02.19.161.00	1	51	Crumb Tray, Left	R04.56.099.00	1
20	EMI Filter	02.13.359.00	1	52	Product Sensor/Reflector Kit— Date Code 1716 and newer	R00.02.0112.00	1
21	Heating Element, Upper, 1500 W			53	Product Sensor/Reflector Kit— Date Code 1715 and older	R02.01.368.00	1
	208 V	02.05.996.00	2	54	Food Paddle, Standard	R04.56.182.00	1
	240 V	02.05.997.00	2	55	Handle, Food Paddle	05.30.182.00	1
	230 V	02.05.955.00	2	56	Food Paddle, Perforated	R04.56.183.00	1
22	Bracket, Top Element	04.56.975.00	1	57	Filter Retrofit Kit (not shown) †	R04.56.145.00	1
23	Power Supply	02.17.064.00	1		Wiring Diagram		
24	Fan, Cooling	02.12.125.00	2		120 V	10-01-1102	
25	Filter, Wire Mesh	R02.12.138.00	2		230 V	10-01-1245	
26	Bracket, Bottom Element	04.05.897.00	1				
27	Belt Support, Element Bracket	04.05.874.00	2				
28	Heating Element, Lower, 980 W						
	208 V	02.05.998.00	2				
	240 V	02.05.999.00	2				
	230 V	02.05.956.00	2				

▲ For units with date code **1715** and older, use Reflector Assembly P/N R04.56.218.00.

‡ Included with Product Sensor/Reflector Kit.

* Electronic Touchpad Control Kit contains electronic control, current sensor, 24 V transformer, and a USB flash drive. Failure of any one of these components requires replacement of all three.

† Filter Retrofit Kit can be ordered for units with date code 1343 and older to replace old-style foam filters with current wire mesh filters.

The shaded areas contain electrical information for **International models only**.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**2231** has a date code of "**2231**" which indicates the following: 2231

Week Thirty-One
Year 2022

AUTHORIZED PARTS DISTRIBUTORS • DISTRIBUTEURS DE PIÈCES AUTORISÉS

ALABAMA

Jones McLeod Appl. Svc.
Birmingham 205-251-0159

ARIZONA

Tech 24
Phoenix 602-234-2443

Byassee Equipment Co.
Phoenix 602-252-0402

CALIFORNIA

Industrial Electric
Commercial Parts & Service, Inc.
Huntington Beach 714-379-7100

Chapman Appl. Service
San Diego 619-298-7106

P & D Appliance
Commercial Parts & Service, Inc.
S. San Francisco 650-635-1900

COLORADO

Hawkins Commercial Appliance
Englewood 303-781-5548

FLORIDA

Whaley Foodservice Repair
Jacksonville 904-725-7800

Whaley Foodservice Repair
Orlando 407-757-0851

B.G.S.I./Heritage
Pompano Beach 954-971-0456

Comm. Appliance Service
Tampa 813-663-0313

GEORGIA

Heritage Service Group
Norcross 866-388-9837

HAWAII

Burney's Comm. Service, Inc.
Honolulu 808-848-1466

Food Equip Parts & Service
Honolulu 808-847-4871

ILLINOIS

Parts Town
Addison 708-865-7278

Eichenauer Elec. Service
Decatur 217-429-4229

Midwest Elec. Appl. Service
Elmhurst 630-279-8000

Cone's Repair Service
Moline 309-797-5323

IOWA

Goodwin Tucker Group
Des Moines 515-262-9308

KENTUCKY

Tech 24
Lexington 859-254-8854

Tech 24
Louisville 502-451-5411

LOUISIANA

Chandlers Parts & Service
Baton Rouge 225-272-6620

MARYLAND

Electric Motor Service
Baltimore 410-467-8080

MASSACHUSETTS

Ace Service Co., Inc.
Needham 781-449-4220

MICHIGAN

Bildons Appliance Service
Detroit 248-478-3320

Commercial Kitchen Service
Bay City 989-893-4561

Midwest Food Equip. Service
Grandville 616-261-2000

MISSOURI

General Parts
Kansas City 816-421-5400

Commercial Kitchen Services
St. Louis 314-890-0700

Kaemmerlen Parts & Service
St. Louis 314-535-2222

NEBRASKA

Anderson Electric
Omaha 402-341-1414

NEVADA

Burney's Commercial
Las Vegas 702-736-0006

Hi. Tech Commercial Service
N. Las Vegas 702-649-4616

NEW JERSEY

Jay Hill Repair
Fairfield 973-575-9145

Service Plus
Flanders 973-691-6300

NEW YORK

Alpro Service Co.
Maspeth 718-386-2515

Duffy's - AIS
Buffalo 716-884-7425

3Wire
Plattsburgh 800-634-5005

Duffy's - AIS
Sauquoit 800-836-1014

J.B. Brady, Inc.
Syracuse 315-422-9271

NORTH CAROLINA

Authorized Appliance
Charlotte 704-377-4501

OHIO

Akron/Canton Comm. Svc. Inc.
Akron 330-753-6634

Tech 24
Cincinnati 513-772-6600

Commercial Parts and Service
Columbus 614-221-0057

Electrical Appl. Repair Service
Brooklyn Heights 216-459-8700

E. A. Wichman Co.
Toledo 419-385-9121

OKLAHOMA

Hagar Rest. Service, Inc.
Oklahoma City 405-235-2184

OREGON

General Parts Group
Portland 503-624-0890

PENNSYLVANIA

Elmer Schultz Services
Philadelphia 215-627-5401

FAST Comm. Appl. Service
Philadelphia 215-288-4800

AIS Commercial Parts and Service
Pittsburgh 412-809-0244

K & D Service Co.
Harrisburg 717-236-9039

Electric Repair Co.
Reading 610-376-5444

RHODE ISLAND

Marshall Electric Co.
Providence 401-331-1163

SOUTH CAROLINA

Whaley Foodservice Repair
Lexington 803-996-9900

TENNESSEE

Camp Electric
Memphis 901-527-7543

TEXAS

Armstrong Repair Service
Houston 713-666-7100

Cooking Equipment Specialist
Mesquite 972-686-6666

Commercial Kitchen Repair Co.
San Antonio 210-735-2811

UTAH

La Monica's Rest. Equip. Service
Murray 801-263-3221

VIRGINIA

Daubers
Norfolk 757-855-4097

Daubers
Springfield 703-866-3600

WASHINGTON

3Wire
Seattle 800-207-3146

WISCONSIN

A.S.C., Inc.
Madison 608-246-3160

A.S.C., Inc.
Milwaukee 414-543-6460

CANADA

ALBERTA

Key Food Equipment Service
Edmonton 780-438-1690

BRITISH COLUMBIA

Key Food Equipment Service
Vancouver 604-433-4484

Key Food Equipment Service
Victoria 250-920-4888

MANITOBA

Air Rite, Inc.
Winnipeg 204-895-2300

NEW BRUNSWICK

EMR Services, Ltd.
Moncton 506-855-4228

ONTARIO

R.G. Henderson Ltd.
Toronto 416-422-5580

Choquette - CKS, Inc.
Ottawa 613-739-8458

QUÉBEC

Choquette - CKS, Inc.
Montreal 514-722-2000

Choquette - CKS, Inc.
Québec City 418-681-3944

UNITED KINGDOM

Marren Group
Northants +44(0)1933 665313

HATCO CORPORATION
P.O. Box 340500
Milwaukee, WI 53234-0500 U.S.A.
414-671-6350
partsandservice@hatcocorp.com
www.hatcocorp.com



24 Hour 7 Day Parts and Service
Assistance available in the United States
and Canada by calling 414-671-6350.