

**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.



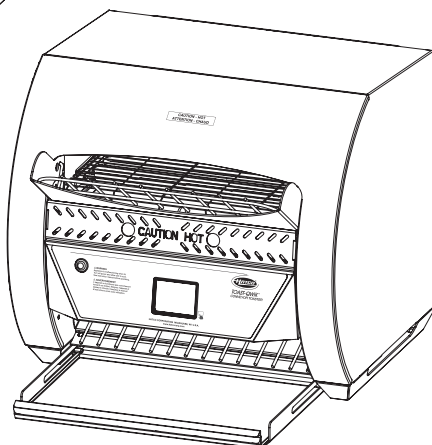
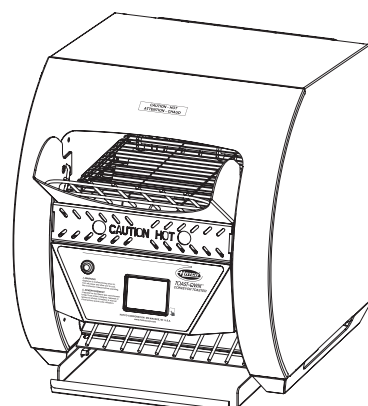
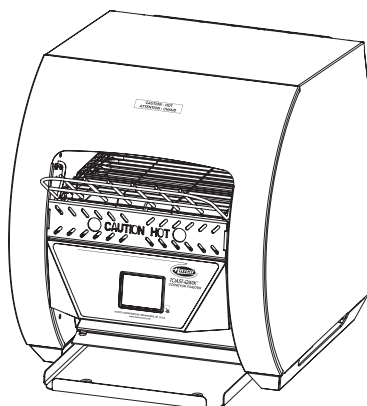
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Toast-Qwik®

## Conveyor Toasters

### TQ3 Series

| <u>Model Name</u> | <u>Page</u> | <u>Model Name</u> | <u>Page</u> | <u>Model Name</u> | <u>Page</u> |
|-------------------|-------------|-------------------|-------------|-------------------|-------------|
| TQ3-2000 .....    | 2           | TQ3-400 .....     | 4           | TQ3-900 .....     | 4           |
| TQ3-2000H .....   | 2           | TQ3-500 .....     | 4           | TQ3-900H .....    | 4           |
|                   |             | TQ3-500H .....    | 4           |                   |             |

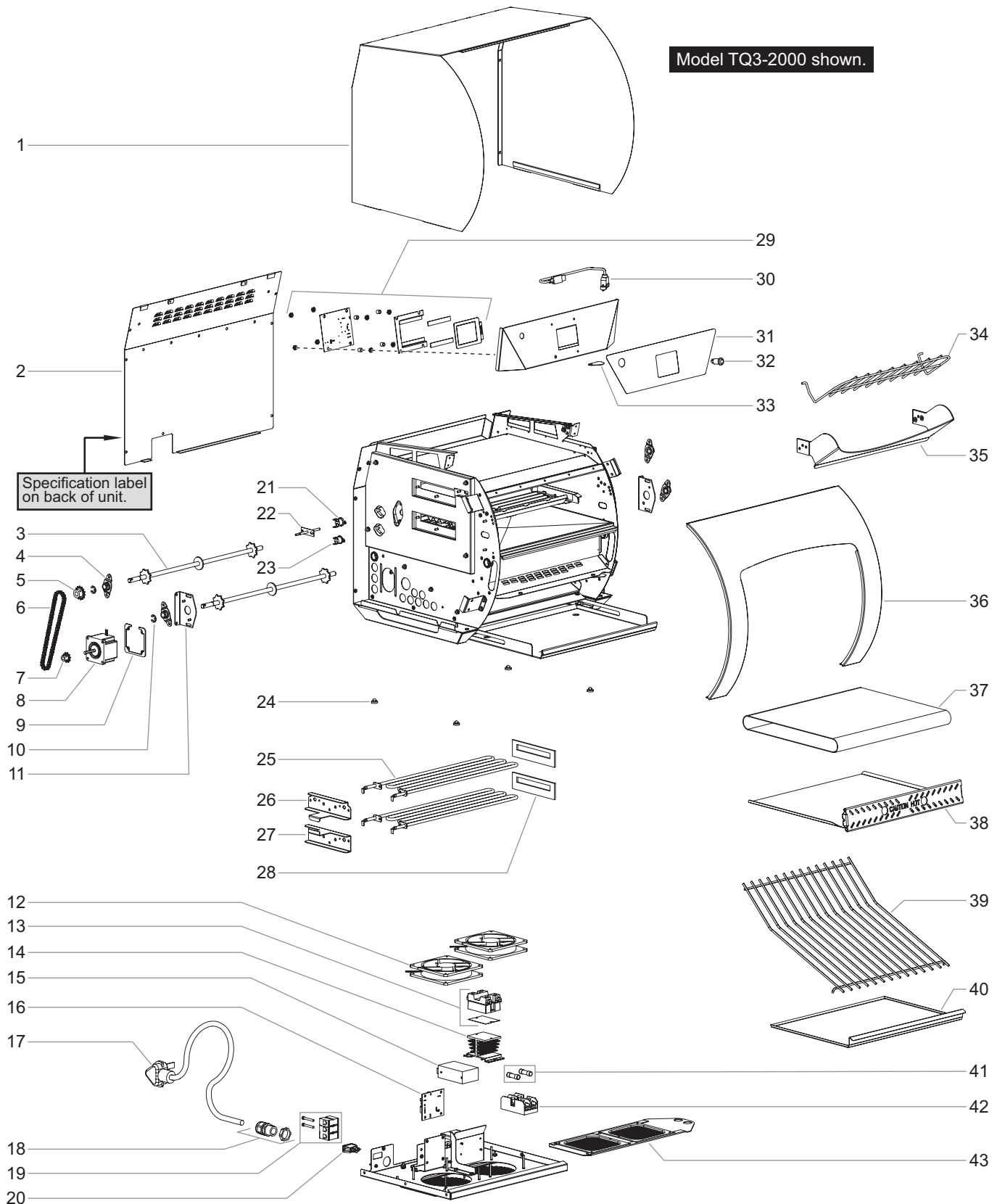


# Replacement Parts List

# Hatco Toast-Qwik® Conveyor Toasters

## Models TQ3-2000 and TQ3-2000H

Model TQ3-2000 shown.



## Parts for Models TQ3-2000 and TQ3-2000H

| Item | Description                                       | Part Number   | Qty. | Item | Description                  | Part Number   | Qty. |
|------|---------------------------------------------------|---------------|------|------|------------------------------|---------------|------|
| 1    | Casing Cover                                      |               |      | 26   | Element Bracket, Top         | 04.56.193.00  | 1    |
|      | Stainless Steel                                   | 04.56.787.00  | 1    | 27   | Element Bracket, Bottom      | 04.56.538.00  | 1    |
|      | Black                                             | 04.56.730.01  | 1    | 28   | Gasket, Heating Element      | 05.05.517.00  | 2    |
|      | Red                                               | 04.56.730.03  | 1    | 29   | Touchscreen Control Assembly |               |      |
| 2    | Rear Cover                                        | 04.56.744.00  | 1    |      | TQ3-2000                     | R02.01.448.08 | 1    |
| 3    | Shaft Assembly                                    | 04.05.386.00  | 2    |      | TQ3-2000H                    | R02.01.448.09 | 1    |
| 4    | Bearing Assembly                                  | 04.05.286.00  | 4    | 30   | USB Cable                    | 02.20.515.00  | 1    |
| 5    | Driven Sprocket, 14 Tooth, 3/8"                   | 05.09.062.00  | 1    | 31   | Label, Control Panel         | 07.01.446.00  | 1    |
| 6    | Drive Chain                                       | 05.03.076.00  | 1    | 32   | Indicator Light, Red         | 02.19.151.00  | 1    |
| 7    | Drive Sprocket, 10 Tooth, 1/4"                    | 05.09.061.00  | 1    | 33   | USB Port Cover               | 04.56.705.00  | 1    |
| 8    | Stepper Motor, Conveyor                           | 02.12.121.00  | 1    | 34   | Feed Ramp                    |               |      |
| 9    | Motor Clamp                                       | 04.56.695.00  | 1    |      | Standard                     | 04.56.763.00  | 1    |
| 10   | E-Ring                                            | 05.11.035.00  | 2    |      | Extended                     | 04.56.794.00  | 1    |
| 11   | Conveyor Take-Up Bracket                          | 04.56.234.00  | 2    | 35   | Front Heat Shield            |               |      |
| 12   | Fan, Cooling, 12 V                                | 02.12.163A.00 | 2    |      | TQ3-2000                     | 04.56.745.00  | 1    |
| 13   | Relay, Solid State (w/thermal pad)                | R02.01.458.00 | 1    |      | TQ3-2000H                    | 04.56.733.00  | 1    |
| 14   | Heat Sink                                         | 04.09.872.00  | 1    | 36   | Front Trim                   |               |      |
| 15   | Power Supply, 100–240 VAC, 12 V                   | 02.17.064.00  | 1    |      | TQ3-2000                     |               |      |
| 16   | Printed Circuit Board<br>(motor and power supply) | 02.01.487.00  | 1    |      | Stainless Steel              | 04.56.785.00  | 1    |
| 17   | Power Cord w/Plug                                 |               |      |      | Black                        | 04.56.732.01  | 1    |
|      | 208, 240 V, NEMA 6-30P                            | 02.18.122.00  | 1    |      | Red                          | 04.56.732.03  | 1    |
|      | 200, 220, 230–240, 230–240 V,<br>No plug          | 02.18.103.00  | 1    |      | TQ3-2000H                    |               |      |
| 18   | Cord Grip, Heavy Duty                             | R02.20.259.00 | 1    |      | Stainless Steel              | 04.56.786.00  | 1    |
| 19   | Terminal Block                                    | R02.15.046.00 | 1    |      | Black                        | 04.56.750.01  | 1    |
| 20   | Rocker Switch, On/Off                             | 02.19.161.00  | 1    |      | Red                          | 04.56.750.03  | 1    |
| 21   | High Limit—Surface, 400°F                         | 02.16.206.00  | 1    | 37   | Conveyor Belt                | 05.03.079.00  | 1    |
| 22   | Probe, RTD, 100 ohm                               | 02.01.192.00  | 1    | 38   | Crumb Tray                   | R04.56.749.00 | 1    |
| 23   | High Limit—Surface, 105°F                         | 02.16.120.00  | 1    | 39   | Toast Chute Slide            | 04.56.726.00  | 1    |
| 24   | Foot                                              | R05.30.068.00 | 4    | 40   | Catch Tray, Removable        | 04.56.754.00  | 1    |
| 25   | Heating Element                                   |               |      | 41   | Fuse, 15 A (2 pack) ▲        | R02.03.052.02 | 1    |
|      | TQ3-2000, 2000 W                                  |               |      | 42   | Fuse Block ▲                 | 02.03.022.00  | 1    |
|      | 200, 208V                                         | 02.09.314.00  | 2    | 43   | Filter Assembly              | R04.56.739.00 | 1    |
|      | 220, 220–230 V                                    | 02.09.316.00  | 2    |      |                              |               |      |
|      | 230–240, 240 V                                    | 02.09.315.00  | 2    |      |                              |               |      |
|      | TQ3-2000H                                         |               |      |      |                              |               |      |
|      | Upper, 2200 W                                     |               |      |      |                              |               |      |
|      | 200, 208V                                         | 02.09.317.00  | 1    |      |                              |               |      |
|      | 220, 220–230 V                                    | 02.09.319.00  | 1    |      |                              |               |      |
|      | 230–240, 240 V                                    | 02.09.318.00  | 1    |      |                              |               |      |
|      | Lower, 1800 W                                     |               |      |      |                              |               |      |
|      | 200, 208V                                         | 02.09.320.00  | 1    |      |                              |               |      |
|      | 220, 220–230 V                                    | 02.09.322.00  | 1    |      |                              |               |      |
|      | 230–240, 240 V                                    | 02.09.321.00  | 1    |      |                              |               |      |

▲ Used in units with optional power cord P/N 02.18.122.00 only.

The shaded areas contain electrical information for International models only.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

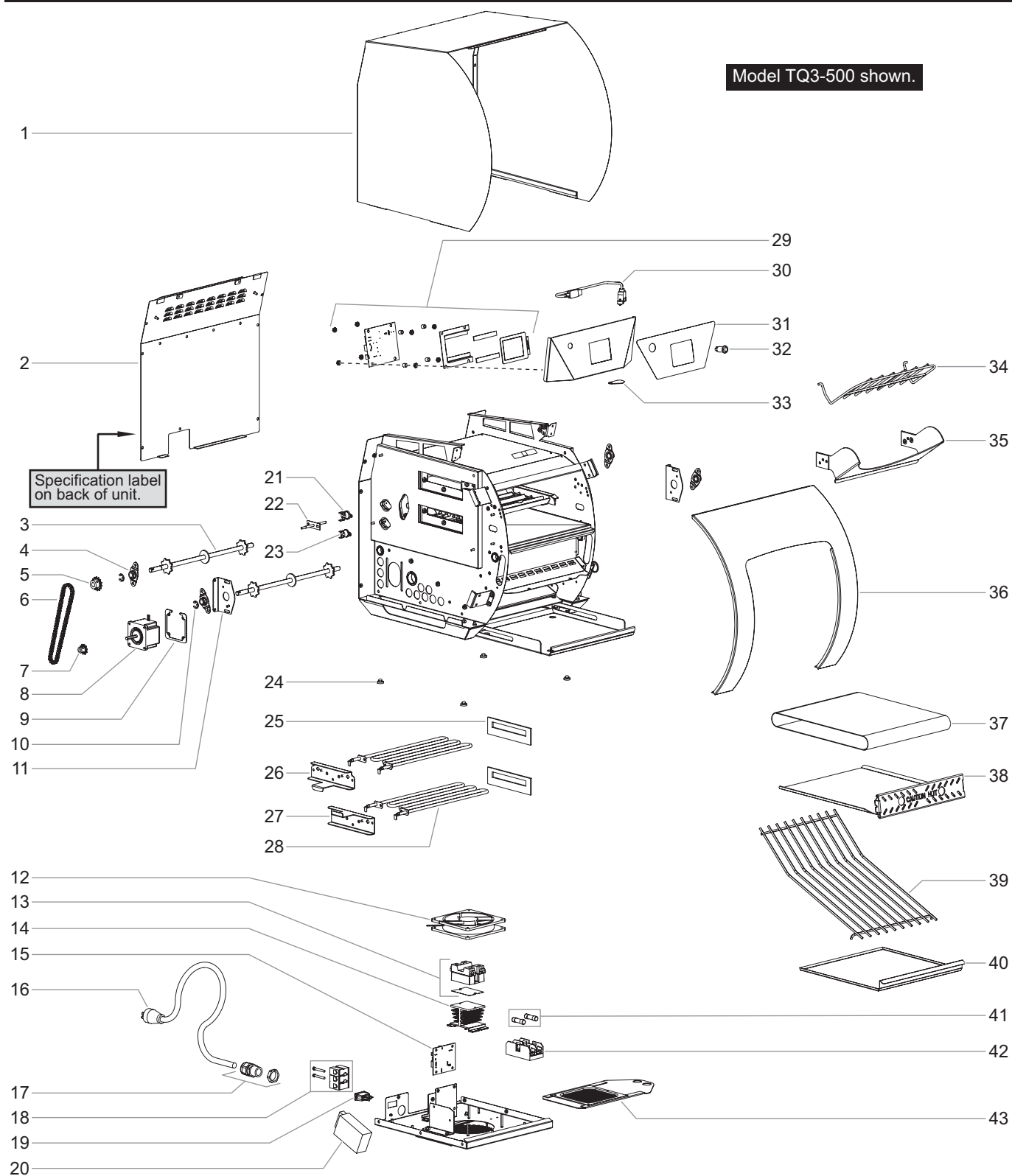
Example: Serial number 962506**2231** has a date code of “**2231**” which indicates the following: 2231

Week Thirty-One  
Year 2022

# Hatco Toast-Qwik® Conveyor Toasters

## Models TQ3-400, TQ3-500, TQ3-500H, TQ3-900, and TQ3-900H

Model TQ3-500 shown.



## Parts for Models TQ3-400, TQ3-500, TQ3-500H, TQ3-900, and TQ3-900H

| Item | Description                                    | Part Number   | Qty. |
|------|------------------------------------------------|---------------|------|
| 1    | Casing Cover                                   |               |      |
|      | Stainless Steel                                | 04.56.667.00  | 1    |
|      | Black                                          | 04.56.573.01  | 1    |
|      | Red                                            | 04.56.573.03  | 1    |
| 2    | Rear Cover                                     | 04.56.572.00  | 1    |
| 3    | Shaft Assembly                                 | 04.05.386.00  | 2    |
| 4    | Bearing Assembly                               | 04.05.286.00  | 4    |
| 5    | Driven Sprocket, 14 Tooth, 3/8"                | 05.09.062.00  | 1    |
| 6    | Drive Chain                                    | 05.03.076.00  | 1    |
| 7    | Drive Sprocket, 10 Tooth, 1/4"                 | 05.09.061.00  | 1    |
| 8    | Stepper Motor, Conveyor                        | 02.12.121.00  | 1    |
| 9    | Motor Clamp                                    | 04.56.695.00  | 1    |
| 10   | E-Ring                                         | 05.11.035.00  | 2    |
| 11   | Conveyor Take-Up Bracket                       | 04.56.234.00  | 2    |
| 12   | Fan, Cooling, 12 V                             | 02.12.163A.00 | 1    |
| 13   | Relay, Solid State (w/thermal pad)             | R02.01.458.00 | 1    |
| 14   | Heat Sink                                      | 04.09.872.00  | 1    |
| 15   | Printed Circuit Board (motor and power supply) | 02.01.487.00  | 1    |
| 16   | Power Cord w/Plug                              |               |      |
|      | TQ3-400                                        |               |      |
|      | 120 V, NEMA 5-15P †                            | 02.18.284.00  | 1    |
|      | TQ3-500/500H                                   |               |      |
|      | 200 V, JIS C 8303 (15A, 250 V)                 | 02.18.447.00  | 1    |
|      | 208, 240 V, NEMA 6-15P ‡                       | 02.18.036.00  | 1    |
|      | 220–230 V, CEE 7/7 Schuko                      | 02.18.038.00  | 1    |
|      | 220–230 V, CCC 10 A                            | 02.18.598.00  | 1    |
|      | 220, 220–230, 230–240 V, BS-1363               | 02.18.068.00  | 1    |
|      | 230–240 V, AS 3112                             | 02.18.207.00  | 1    |
|      | TQ3-900/900H                                   |               |      |
|      | 200 V, No plug                                 | 02.18.103.00  | 1    |
|      | 208, 240 V, NEMA 6-20P ▣                       | 02.18.111.00  | 1    |
|      | 220–230 V, CEE 7/7 Schuko                      | 02.18.038.00  | 1    |
|      | 220–230 V, CCC 15 A                            | 02.18.907.00  | 1    |
|      | 220, 230–240 V, BS-1363                        | 02.18.068.00  | 1    |
|      | 230–240 V, AS 3112                             | 02.18.105.00  | 1    |

| Item | Description                     | Part Number   | Qty. |
|------|---------------------------------|---------------|------|
| 17   | Cord Grip, Heavy Duty           | R02.20.259.00 | 1    |
| 18   | Terminal Block                  | R02.15.046.00 | 1    |
| 19   | Rocker Switch, On/Off           | 02.19.161.00  | 1    |
| 20   | Power Supply, 100–240 VAC, 12 V | 02.17.064.00  | 1    |
| 21   | High Limit—Surface, 400°F *     | 02.16.206.00  | 1    |
| 22   | Probe, RTD, 100 ohm             | 02.01.192.00  | 1    |
| 23   | High Limit—Surface, 105°F       | 02.16.120.00  | 1    |
| 24   | Foot                            | R05.30.068.00 | 4    |
| 25   | Gasket, Heating Element         | 05.05.517.00  | 2    |
| 26   | Element Bracket, Top            |               |      |
|      | TQ3-400                         | 04.05.335.00  | 1    |
|      | TQ3-500/500H/900/900H           | 04.56.193.00  | 1    |
| 27   | Element Bracket, Bottom         |               |      |
|      | TQ3-400                         | 04.56.665.00  | 1    |
|      | TQ3-500/500H/900/900H           | 04.56.538.00  | 1    |
| 28   | Heating Element                 |               |      |
|      | TQ3-400, 880 W, 120 V           | 02.09.253.00  | 2    |
|      | TQ3-500/500H, 1100 W            |               |      |
|      | 200, 208 V                      | 02.09.311.00  | 2    |
|      | 220, 220–230 V                  | 02.09.313.00  | 2    |
|      | 230–240, 240 V                  | 02.09.312.00  | 2    |
|      | TQ3-900, 1500 W                 |               |      |
|      | 200, 208 V                      | 02.09.294.00  | 2    |
|      | 220, 220–230 V                  | 02.09.303.00  | 2    |
|      | 230–240, 240 V                  | 02.09.302.00  | 2    |
|      | TQ3-900H                        |               |      |
|      | Upper, 1650 W                   |               |      |
|      | 200, 208V                       | 02.09.304.00  | 1    |
|      | 220, 220–230 V                  | 02.09.306.00  | 1    |
|      | 230–240, 240 V                  | 02.09.305.00  | 1    |
|      | Lower, 1350 W                   |               |      |
|      | 200, 208V                       | 02.09.307.00  | 1    |
|      | 220, 220–230 V                  | 02.09.309.00  | 1    |
|      | 230–240, 240 V                  | 02.09.308.00  | 1    |

...continued

\* Not used in Model TQ3-400.

† Power cord P/N 02.18.185.00 with NEMA 5-20P plug required for Canada.

‡ Optional power cord P/N 02.18.122.00 with right angle NEMA 6-30P plug available.

▣ Optional power cord P/N 02.18.016.00 with right angle NEMA 6-20P plug available.

The shaded areas contain electrical information for **International models only**.

**NOTE:** The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 962506**2231** has a date code of "2231" which indicates the following: 2231

Week Thirty-One  
Year 2022

**Parts for Models TQ3-400, TQ3-500, TQ3-500H, TQ3-900, and TQ3-900H**

| Item | Description                  | Part Number   | Qty. |
|------|------------------------------|---------------|------|
| 29   | Touchscreen Control Assembly |               |      |
|      | TQ3-400                      | R02.01.448.03 | 1    |
|      | TQ3-500                      | R02.01.448.04 | 1    |
|      | TQ3-500H                     | R02.01.448.05 | 1    |
|      | TQ3-900                      | R02.01.448.06 | 1    |
|      | TQ3-900H                     | R02.01.448.07 | 1    |
| 30   | USB Cable                    | 02.20.515.00  | 1    |
| 31   | Label, Control Panel         |               |      |
|      | TQ3-400                      | 07.01.450.00  | 1    |
|      | TQ3-500/500H/900/900H        | 07.01.436.00  | 1    |
| 32   | Indicator Light, Red *       | 02.19.151.00  | 1    |
| 33   | USB Port Cover               | 04.56.705.00  | 1    |
| 34   | Feed Ramp                    |               |      |
|      | TQ3-400                      | 04.56.766.00  | 1    |
|      | TQ3-500/500H/900/900H        |               | 1    |
|      | Standard                     | 04.56.648.00  | 1    |
|      | Extended                     | 04.56.723.00  | 1    |
| 35   | Front Heat Shield *          |               |      |
|      | TQ3-500/900                  | 04.56.647.00  | 1    |
|      | TQ3-500H/900H                | 04.56.664.00  | 1    |
| 36   | Front Trim                   |               |      |
|      | TQ3-400/500/900              |               |      |
|      | Stainless Steel              | 04.56.616.00  | 1    |
|      | Black                        | 04.56.574.01  | 1    |
|      | Red                          | 04.56.574.03  | 1    |
|      | TQ3-500H, 900H               |               |      |
|      | Stainless Steel              | 04.56.709.00  | 1    |
|      | Black                        | 04.56.589.01  | 1    |
|      | Red                          | 04.56.589.03  | 1    |
| 37   | Conveyor Belt                | 05.03.077.00  | 1    |
| 38   | Crumb Tray                   | R04.56.531.00 | 1    |
| 39   | Toast Chute Slide *          | 04.56.704.00  | 1    |
| 40   | Catch Tray, Removable        |               |      |
|      | TQ3-400                      | 04.56.767.00  | 1    |
|      | TQ3-500/500H/900/900H        | 04.56.687.00  | 1    |
| 41   | Fuse, 15A (2 pack) ▲         | R02.03.052.02 | 1    |
| 42   | Fuse Block ▲                 | 02.03.022.00  | 1    |
| 43   | Filter Assembly              | R04.56.685.00 | 1    |

\* Not used in Model TQ3-400.

▲ Used in units with optional power cord P/N 02.18.122.00 only.



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