

**IMPORTANT NOTE:**

Locate Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify correct replacement parts. See exploded view illustration(s) for Specification Label location.

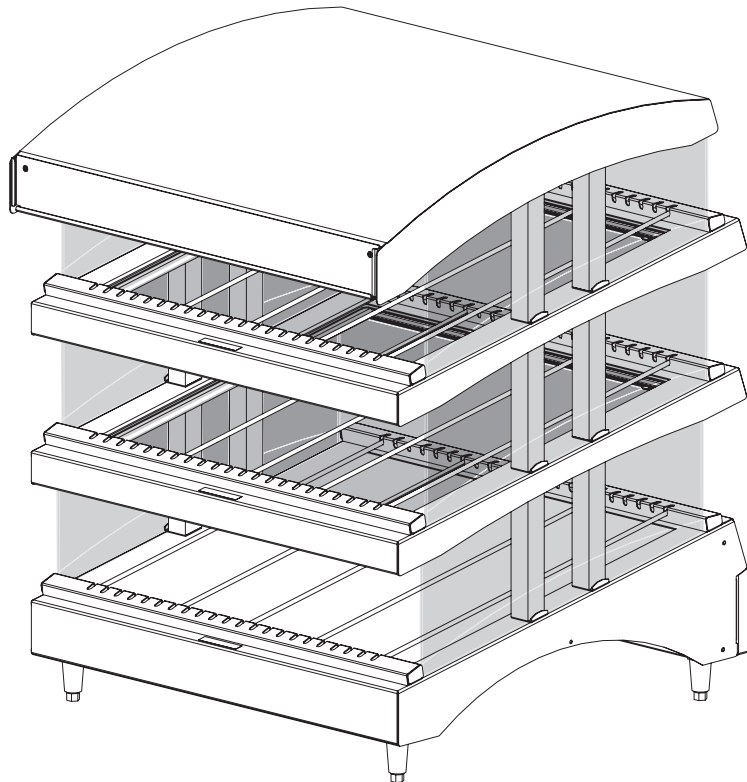
CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Glo-Ray® Heated Glass Merchandiser

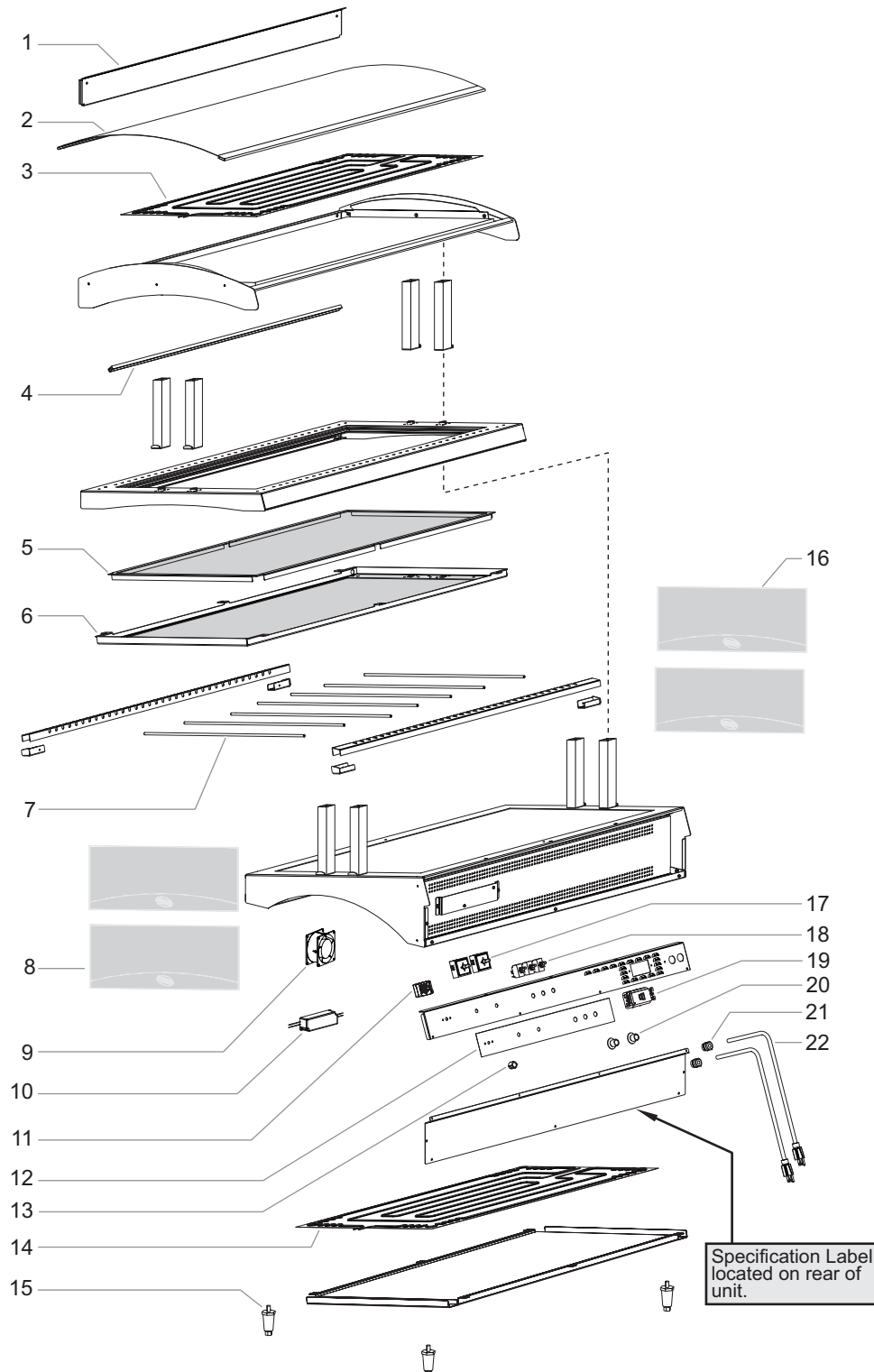
GR3SDS-DCT and GR3SDS-TCT Series

<u>Model Name</u>	<u>Page</u>
GR3SDS-DCT	2
GR3SDS-TCT	2



Replacement Parts List

Hatco® Glo-Ray® Heated Glass Merchandiser GR3SDS Curved Top Series



NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625062231 has a date code of "2231" which indicates the following: 2231

Week Thirty-One
Year 2022

Item	Description	Part No.	Qty.
1	Sign Holder, Top		
	GR3SDS-27DCT, -27TCT	04.38.974.12	1
	GR3SDS-33DCT, -33TCT	04.38.897.12	1
	GR3SDS-39DCT, -39TCT	04.38.477.12	1
	GR3SDS-39DCT, -39TCT, 220/230/240 V	04.38.861.12	1
2	Curved, Top		
	GR3SDS-27DCT, -27TCT	04.38.975.12	1
	GR3SDS-33DCT, -33TCT	04.38.918.12	1
	GR3SDS-39DCT, -39TCT	04.40.618.12	1
3	Heating Element, Blanket, Top		
	GR3SDS-27DCT, -27TCT	02.05.1115.00	1
	GR3SDS-33DCT, -33TCT	02.05.1027.00	1
	GR3SDS-39DCT, -39TCT	02.05.707.00	1
	GR3SDS-39DCT, -39TCT, 220/230/240 V	02.05.884.00	1
4	LED Channel		
	GR3SDS-27DCT, -27TCT	02.30.206.00	2-3
	GR3SDS-33DCT, -33TCT	02.30.207.00	2-3
	GR3SDS-39DCT, -39TCT	02.30.208.00	2-3
5	Non-Heated Top Glass Assembly		
	GR3SDS-27DCT, -27TCT	R04.40.194.00	1-2
	GR3SDS-33DCT, -33TCT	R04.40.195.00	1-2
	GR3SDS-39DCT, -39TCT	R04.40.196.00	1-2
6	Heated Bottom Glass Assembly		
	GR3SDS-27DCT, -27TCT	R04.40.181MB.00	1-2
	GR3SDS-33DCT, -33TCT	R04.40.182MB.00	1-2
	GR3SDS-39DCT, -39TCT	R04.40.183MB.00	1-2
	GR3SDS-39DCT, -39TCT, 220/230/240 V	R04.40.459.00	1-2
7	Divider Rods	04.38.361.00	10-21
8	Glass Side Panel, Right	04.40.336.00	2-3
9	Cooling Fan	02.12.008A.00	1
10	LED Driver	02.01.345.00	1
11	Temperature Control, Base	R02.16.233.00	1
12	Decal, Control Panel		
	GR3SDS-27DCT, -33DCT	07.01.444.00	1
	GR3SDS-27TCT, -33TCT	07.01.445.00	1
	GR3SDS-39DCT	07.01.362.00	1
	GR3SDS-39TCT	07.01.328.00	1
13	Knob, Temperature Control	05.30.039.00	1

Item	Description	Part No.	Qty.
14	Heating Element, Blanket, Base		
	GR3SDS-27DCT, -27TCT	02.05.353.00	1
	GR3SDS-33DCT, -33TCT	02.05.341.00	1
	GR3SDS-39DCT, -39TCT, 120 V, 120/208-240 V	02.05.343.00	1
	GR3SDS-39DCT, -39TCT, 220/230/240 V	02.05.391.00	1
15	Leg, 2-1/2"	05.30.040.00	4
16	Glass Side Panel, Left	04.40.337.00	2-3
17	Infinite Switch		
	120 V	R02.19.077.00	2-3
	220/230/240 V	R02.19.079.00	2-3
18	Power I/O (on/off) Switch		
	120 V	R02.19.008A.00	3
	220/230/240 V	02.19.081.00	3
19	GFCI		
	120 V	02.01.194.00	1-2
	220/230/240 V	02.01.399.00	1
20	Knob, Infinite Switch	05.30.043.00	2-3
21	Cord Grip		
	120 V	02.20.226.00	1-2
	120/208-240 V	R02.20.440.00	1
	220/230/240 V	R02.20.259.00	1
22	Power Cord and Plug		
	120 V, NEMA 5-15P	R02.18.154.00	1-2
	120 V, NEMA 5-20P	02.18.1110.00	1
	120/208-240 V, NEMA L14-20P	02.18.128.00	1
	220/230/240 V		
	CEE 17	02.18.252.00	1
	CEE 7/7 Schuko	02.18.038.00	1
	BS-1363 (Triple Shelf)	02.18.103.00	1
	BS-1363 (Dual Shelf)	02.18.068.00	1
	AS 3112 (Triple Shelf)	02.18.105.00	1
	AS 3112 (Dual Shelf)	02.18.207.00	1
	Cord w/o Plug	02.18.103.00	1
	Wiring Diagrams		
	GR3SDS-27DCT, -33DCT, 120 V	10-01-1585	
	GR3SDS-39DCT, 120 V	10-01-1006	
	GR3SDS-39DCT, 120/208-240 V	10-01-1235	
	GR3SDS-39DCT, 220/230/240 V	10-01-1295	
	GR3SDS-27, -33, -39TCT, 120 V	10-01-767	
	GR3SDS-27, -33, -39TCT, 120/208-240 V	10-01-1234	
	GR3SDS-39TCT, 220/230/240 V	10-01-1130	

The shaded areas contain information for **International models only**.

NOTE: Quantities that show a range (example: 2-3) are dependant upon whether the unit is a dual shelf or a triple shelf.

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