



Glo-Ray® Infrared Strip Heaters with Lights

Models:

GRAL -18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

GRAHL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

Keep food hot and fresh and hold optimum serving temperatures longer. Extruded aluminum housings go up to 144" (3658 mm) in length and have lights to illuminate your food holding area. Heavy-duty stainless steel housings are available for marine applications.

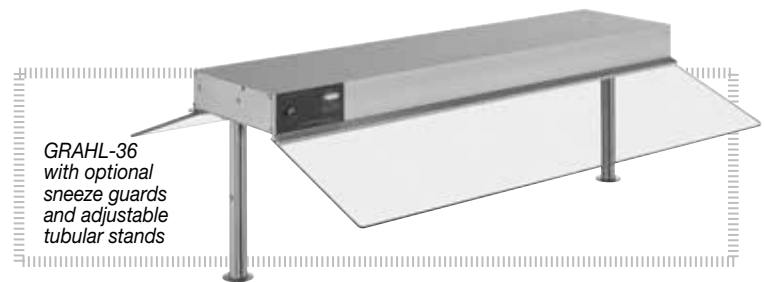
Standard features

- Provides even heat distribution – no “cold spots”
- Pre-focused heat maintains safe serving temperatures longer
- Standard and High Watt available
- Sturdy extruded aluminum housings that do not sag, from 18" to 144" (457 to 3658 mm)
- Metal sheathed heating elements guaranteed against burnout and breakage for two years
- Reflector does not blacken, maintaining a consistent heat pattern
- Reinforced wire guard provides operator safety without affecting heat distribution
- Coated shatter-resistant incandescent lights enhance brilliant product display while safeguarding food from bulb breakage
- 60 watt teflon coated bulbs (1 per foot), Halogen bulbs available
- Extra lights available – two per foot, minus one (GRAHL-48 with extra lights will have seven bulbs)
- Optional sneeze guard made of shatterproof, easy-to-clean acrylic provide safe food serving environment
- Additional reflector styles and lower wattage elements also available, please consult factory for more information

Project _____

Item # _____

Quantity _____



GRAHL-36
with optional
sneeze guards
and adjustable
tubular stands

Options (available at time of purchase only)

Housing in *Designer Color* or *Gloss Finish** – Aluminum finish Standard

- | | | | |
|--------------------------------------|---------------------------------------|---|---|
| ☐ Warm Red | ☐ Black | ☐ Gray Granite | ☐ White Granite |
| ☐ Navy Blue | ☐ Hunter Green | ☐ Antique Copper | ☐ Radiant Red |
| ☐ Glossy Gray | ☐ Bold Black | ☐ Gleaming Gold | ☐ Brilliant Blue |

☐ Indicator Light (Remote only)

☐ Tandem Elements, Single Glo-Ray®s – maximum of two elements end-to-end (wattage will change based on configuration)

Leads – Extended beyond Standard 3' (914 mm) Conduit (specify lead length)

- | | |
|---|---|
| ☐ 1'-5' (305-1525 mm) | ☐ 6'-10' (1829-3048 mm) |
| ☐ 11'-15' (3352-4572 mm) | ☐ 16'-20' (4877-6096 mm) |

Sneeze Guard

- | | |
|---|--|
| ☐ 9.375" (238 mm) – One Side | ☐ 9.375" (238 mm) – Two Sides |
| ☐ 14" (356 mm) – One Side | ☐ 14" (356 mm) – Two Sides |

Bulbs

- ☐ No Bulbs (GRAL 120V models only)
- ☐ Halogen Bulb in lieu of Standard Display Light (60 watt), 120V only

☐ Extra Lamps – Installed (max. two per 12" (305 mm) less one) – one per 12" (305 mm) is standard

☐ Bright Annealed Reflector for Lights

Infinite Control in lieu of Toggle – Remote Enclosure Recommended

Consult factory if rating of element exceeds 12.2 amps – choose below:

- ☐ Built-in (max. of 12.2 amps) (remote installation recommended)
- ☐ Remote Infinite Switches (max. 12.2 amps)

☐ Remote Toggle Switches (max. 15 amps)

☐ Remote Box – Aluminum finish standard

Optional *Designer Color* or *Gloss Finish**

- | | | | |
|--------------------------------------|---------------------------------------|---|---|
| ☐ Warm Red | ☐ Black | ☐ Gray Granite | ☐ White Granite |
| ☐ Navy Blue | ☐ Hunter Green | ☐ Antique Copper | ☐ Radiant Red |
| ☐ Glossy Gray | ☐ Bold Black | ☐ Gleaming Gold | ☐ Brilliant Blue |

☐ Adjustable Tubular Stands 10"-14" (254-356 mm) (Aluminum finish only)

Non-Adjustable Tubular Stands – specify length (Aluminum finish standard)

- | | | | |
|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| ☐ 10" (254 mm) | ☐ 12" (305 mm) | ☐ 14" (356 mm) | ☐ 16" (406 mm) |
|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|

Optional *Designer Color* or *Gloss Finish**

- | | | | | |
|---------------------------------------|---|---|--|------------------------------------|
| ☐ Warm Red | ☐ Black | ☐ Gray Granite | ☐ White Granite | ☐ Navy Blue |
| ☐ Hunter Green | ☐ Antique Copper | ☐ Radiant Red | ☐ Glossy Gray | |
| ☐ Bold Black | ☐ Gleaming Gold | ☐ Brilliant Blue | | |

C-Leg Stands – for models up to 6' (1829 mm) – choose wattage and clearance

- | | |
|--|--|
| ☐ Standard Watt –10" (254 mm) | ☐ High Watt –13.5" (343 mm) T-Leg |
|--|--|
- Stands – for models up to 6' (1829 mm) – choose clearance
- | | |
|---|---|
| ☐ 10" (254 mm) (Standard Watt) | ☐ 13.5" (343 mm) |
| ☐ 16" (406 mm) | ☐ 18" (457 mm) |

Attached 6' (1829 mm) Cord and Plug Set – choose below

- ☐ 120V models up to 72" (1829 mm) – requires Standard Chain Mount Kit or add optional C-leg Stands, or T-leg Stands
- ☐ Export models up to 96" (2438 mm)

☐ Two S hooks with two 6" (153 mm) lengths of chain

Accessories

Adjustable Angle Brackets (with clearance above unit)

- ☐ 1"-2" (25-51 mm) ☐ 7" (178 mm) - GRAL models only

☐ Chain Suspension

ChefLED bulb 120V (GRAL models only)

- ☐ 2700K Cool ☐ 3000K Cool ☐ 4000K Warm

*Non-standard colors are non-returnable



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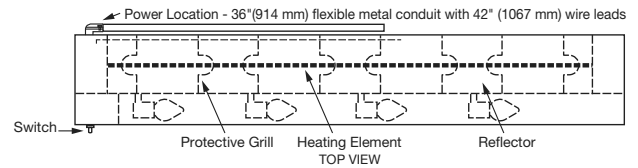
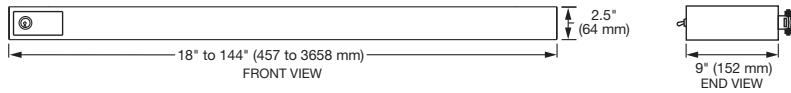


Glo-Ray® Infrared Aluminum Strip Heaters with Lights

Models: GRAL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

GRAHL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

GRAL and GRAHL



SPECIFICATIONS -Glo-Ray® Infrared Aluminum Strip Heaters with Lights

Phase: All Single Phase (3-wire)

Amps: Amps on all models vary based on configuration – please consult factory.

The shaded areas contain electrical information for International models

Standard Watt			High Watt			Both Models		
Model	Volts	Watt	Model	Volts	Watt	Width x Depth x Height	Optional Plug	Ship Weight*
GRAL-18	120	370	GRAHL-18	120	470	18" x 9" x 2.5" (457 x 229 x 64 mm)	NEMA 5-15P	9 lbs. (4 kg.)
	120/208			120/208			-	
	120/240			120/240			-	
	-	-		100	433		-	
	200	314		200	407		CEE 7-7 Schuko BS-1363	
	220	351		220	451			
	220-230 (CE)*	351-383		220-230 (CE)*	451-493			
	230-240 (CE)*	340-370		230-240 (CE)*	432-470			
240	370	240	470					
GRAL-24	120	470	GRAHL-24	120	620	24" x 9" x 2.5" (610 x 229 x 64 mm)	NEMA 5-15P	10 lbs. (5 kg.)
	120/208			120/208			-	
	120/240			120/240			-	
	-	-		100	583		CEE 7-7 Schuko BS-1363	
	200	407		200	546			
	220	451		220	601			
	220-230 (CE)*	451-493		220-230 (CE)*	601-657			
	230-240 (CE)*	432-470		230-240 (CE)*	569-620			
240	470	240	620					
GRAL-30	120	570	GRAHL-30	120	780	30" x 9" x 2.5" (762 x 229 x 64 mm)	NEMA 5-15P	12 lbs. (6 kg.)
	120/208			120/208			-	
	120/240			120/240			-	
	-	-		100	743		CEE 7-7 Schuko BS-1363	
	200	499		200	694			
	220	551		220	761			
	220-230 (CE)*	551-602		220-230 (CE)*	761-832			
	230-240 (CE)*	523-570		230-240 (CE)*	716-780			
240	570	240	780					
GRAL-36	120	755	GRAHL-36	120	980	36" x 9" x 2.5" (914 x 229 x 64 mm)	NEMA 5-15P	13 lbs. (6 kg.)
	120/208			120/208			-	
	120/240			120/240			-	
	-	-		100	925		CEE 7-7 Schuko BS-1363	
	200	657		200	864			
	220	726		220	951			
	220-230 (CE)*	726-794		220-230 (CE)*	951-1040			
	230-240 (CE)*	693-755		230-240 (CE)*	900-980			
240	755	240	980					
GRAL-42	120	855	GRAHL-42	120	1130	42" x 9" x 2.5" (1067 x 229 x 64 mm)	NEMA 5-15P	15 lbs. (7 kg.)
	120/208			120/208			-	
	120/240			120/240			-	
	-	-		100	1075		CEE 7-7 Schuko BS-1363	
	200	749		200	1003			
	220	826		220	1101			
	220-230 (CE)*	826-903		220-230 (CE)*	1101-1204			
	230-240 (CE)*	785-855		230-240 (CE)*	1038-1130			
240	855	240	1130					
GRAL-48	120	1040	GRAHL-48	120	1340	48" x 9" x 2.5" (1219 x 229 x 64 mm)	NEMA 5-15P	17 lbs. (8 kg.)
	120/208			120/208			-	
	120/240			120/240			-	
	-	-		100	1267		CEE 7-7 Schuko BS-1363	
	200	906		200	1184			
	220	1002		220	1302			
	220-230 (CE)*	1002-1095		220-230 (CE)*	1302-1423			
	230-240 (CE)*	955-1040		230-240 (CE)*	1231-1340			
240	1040	240	1340					

* Shipping weight includes packaging, does not include RMB.

* CE approved units for 220-230V utilize a 220V heating system; 230-240V CE units utilize a 240V heating system.

NOTE: GRAL and GRAHL models that have multiple voltages listed, such as 120/208 or 120/240 have multiple circuits. For example, a 120/208V unit utilizes 120V for the light circuit and 208V for the heat circuit(s). Consult the electrical diagram supplied with the unit for specific information.

CAUTION: Strip heaters equipped with incandescent lights that require a circuit breaker larger than 20 amps for the heat element must have a separate circuit breaker for the incandescent lights that is 20 amps or less.

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Glo-Ray® Infrared Aluminum Strip Heaters with Lights

Models: GRAL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

GRAHL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

SPECIFICATIONS -Glo-Ray® Infrared Aluminum Strip Heaters with Lights

Phase: All Single Phase (3-wire)

Amps: Amps on all models vary based on configuration – please consult factory.

The shaded areas contain electrical information for International models

Standard Watt			High Watt			Both Models			
Model	Volts	Watt	Model	Volts	Watt	Width x Depth x Height	Optional Plug	Ship Weight*	
GRAL-54	120	1165	GRAHL-54 [†]	120	1490	54" x 9" x 2.5" (1372 x 229 x 64 mm)	NEMA 5-15P	19 lbs. (9 kg.)	
	120/208			120/208			–		
	120/240			120/240			–		
	–	–		100	1417		–		
	200	1022		200	1322		–		
	220	1127		220	1452		CEE 7-7 Schuko BS-1363		
	220-230 (CE) [♦]	1127-1231		220-230 (CE) [♦]	1452-1587				
	230-240 (CE) [♦]	1070-1165		230-240 (CE) [♦]	1368-1490				
240	1165	240	1490						
GRAL-60	120	1350	GRAHL-60 [†]	120	1700	60" x 9" x 2.5" (1524 x 229 x 64 mm)	NEMA 5-15P	21 lbs. (10 kg.)	
	120/208			120/208			–		
	120/240			120/240			–		
	–	–		100	1608		–		
	200	1179		200	1503		CEE 7-7 Schuko BS-1363		
	220	1302		220	1652				
	220-230 (CE) [♦]	1302-1423		220-230 (CE) [♦]	1652-1806				
	230-240 (CE) [♦]	1240-1350		230-240 (CE) [♦]	1561-1700				
240	1350	240	1700						
GRAL-66 [‡]	120	1460	GRAHL-66 ^{♦‡}	120	1860	66" x 9" x 2.5" (1676 x 229 x 64 mm)	NEMA 5-15P	22 lbs. (10 kg.)	
	120/208			120/208			–		
	120/240			120/240			–		
	–	–		100	1768		–		
	200	1281		200	1651		CEE 7-7 Schuko BS-1363		
	220	1412		220	1812				
	220-230 (CE) [♦]	1412-1543		220-230 (CE) [♦]	1812-1981				
	230-240 (CE) [♦]	1341-1460		230-240 (CE) [♦]	1708-1860				
240	1460	240	1860						
GRAL-72 [‡]	120	1635	GRAHL-72 ^{♦‡}	120	2085	72" x 9" x 2.5" (1829 x 229 x 64 mm)	NEMA 5-15P	24 lbs. (11 kg.)	
	120/208			120/208			–		
	120/240			120/240			–		
	–	–		100	1975		–		
	200	1429		200	1845		CEE 7-7 Schuko BS-1363		
	220	1578		220	2028				
	220-230 (CE) [♦]	1578-1724		220-230 (CE) [♦]	2028-2216				
	230-240 (CE) [♦]	1502-1635		230-240 (CE) [♦]	1915-2085				
240	1635	240	2085						
GRAL-84 ^{♦‡}	120	1920	GRAHL-84 ^{†‡}	120	2470	84" x 9" x 2.5" (2134 x 229 x 64 mm)	–	28 lbs. (13 kg.)	
	120/208			120/208			–		
	120/240			120/240			–		
	–	–		100	2342		NEMA 5-15P		
	200	1679		200	2187		CEE 7-7 Schuko BS-1363		
	220	1853		220	2403				
	220-230	1853-2025		220-230	2403-2626				
	230-240	1763-1920		230-240	2268-2470				
240	1920	240	2470						
GRAL-96 ^{♦‡}	120	2205	GRAHL-96 ^{†‡}	120	2880	96" x 9" x 2.5" (2438 x 229 x 64 mm)	–	32 lbs. (15 kg.)	
	120/208			120/208			–		
	120/240			120/240			–		
	–	–		100	2733		NEMA 5-15P		
	200	1928		200	2552		CEE 7-7 Schuko BS-1363		
	220	2128		220	2803				
	220-230	2128-2326		220-230	2803-3064				
	230-240	2025-2205		230-240	2645-2880				
240	2205	240	2880						
GRAL-108 ^{†‡}	120	2390	GRAHL-108 ^{†‡}	120	3040	108" x 9" x 2.5" (2743 x 229 x 64 mm)	–	36 lbs. (17 kg.)	
	120/208			120/208					
	120/240			120/240					
	220	2304		220	2954				
	220-230	2304-2518		220-230	2954-3228				
	230-240	2195-2390		230-240	2792-3040				
	240	2390		240	3040				

* Shipping weight includes packaging, does not include RMB.

* 100 and 120V models with infinite switch require tandem (end-to-end) elements, consult factory for applications.

‡ 100V and 120V models may require additional switches, consult factory for applications.

† Glo-Ray models 108"-144" (2743-3658 mm), 100V and 120V models of GRAHL-84, -96 contain tandem (end-to-end) elements that may be individually controlled.

‡ GRAHL-66 and GRAHL-72 require NEMA 5-20P cord (not available for Canada).

NOTE: GRAL and GRAHL models that have multiple voltages listed, such as 120/208 or 120/240 have multiple circuits. For example, a 120/208V unit utilizes 120V for the light circuit and 208V for the heat circuit(s). Consult the electrical diagram supplied with the unit for specific information.

CAUTION: Strip heaters equipped with incandescent lights that require a circuit breaker larger than 20 amps for the heat element must have a separate circuit breaker for the incandescent lights that is 20 amps or less.

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GRAHL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72, -84, -96, -108, -120, -132, -144

SPECIFICATIONS - Glo-Ray® Infrared Aluminum Strip Heaters with Lights

Phase: All Single Phase (3-wire)

Amps: Amps on all models vary based on configuration – please consult factory.

The shaded areas contain electrical information for International models

Standard Watt			High Watt			Both Models		
Model	Volts	Watt	Model	Volts	Watt	Width x Depth x Height	Plug (optional)	Ship Weight*
GRAL-120† ■	120	2700	GRAHL-120† ■	120	3400	120" x 9" x 2.5" (3048 x 229 x 64 mm)	-	40 lbs. (19 kg.)
	120/208			120/208				
	120/240			120/240				
	220	2604		220	3304			
	220-230	2604-2846		220-230	3304-3611			
	230-240	2480-2700		230-240	3123-3400			
GRAL-132† ■	240	2700		240	3400			
	120	2980	GRAHL-132† ■	120	3780	132" x 9" x 2.5" (3353 x 229 x 64 mm)	-	44 lbs. (20 kg.)
	120/208			120/208				
	120/240			120/240				
	220	2875		220	3675			
	220-230	2875-3142		220-230	3675-4016			
	230-240	2737-2980		230-240	3472-3780			
GRAL-144† ■	240	2980		240	3780			
	120	3270	GRAHL-144† ■	120	4170	144" x 9" x 2.5" (3658 x 229 x 64 mm)	-	48 lbs. (22 kg.)
	120/208			120/208				
	120/240			120/240				
	220	3155		220	4055			
	220-230	3155-3448		220-230	4055-4432			
	230-240	3003-3270		230-240	3830-4170			
	240	3270		240	4170			

* Shipping weight includes packaging, does not include RMB.

■ 100V and 120V models may require additional switches, consult factory for applications.

† Glo-Ray models 108"-144" (2743-3658 mm) and 100V and 120V models of GRAHL-84, -96 contain tandem (end-to-end) elements that may be individually controlled.

NOTE: GRAL and GRAHL models that have multiple voltages listed, such as 120/208 or 120/240 have multiple circuits. For example, a 120/208V unit utilizes 120V for the light circuit and 208V for the heat circuit(s). Consult the electrical diagram supplied with the unit for specific information.

CAUTION: Strip heaters equipped with incandescent lights that require a circuit breaker larger than 20 amps for the heat element must have a separate circuit breaker for the incandescent lights that is 20 amps or less.

TOGGLE SWITCH - Amps: Max.15 amps. Location: Chef's left side – light side

INFINITE SWITCH - Max. 12.2 amps

CONDUIT/LEADS - 3" (914 mm) conduit standard on 120V, 120/208V and 120/240V models only. **US/Canada:** 3" (914 mm) conduit with leads, server's right
Euro/UK: 6" (152 mm) pigtail leads– server's right.

MINIMUM RECOMMENDED MOUNTING HEIGHTS

(Refer to the Installation section of the Manual on the Hatco website)

Standard Watt: 8"-11" (203-279 mm) **High Watt:** 11"-14" (279-356 mm)

Combustibles

Unit to surface below: Standard watt - 10" (254 mm), High watt 13.5" (343 mm)

Back to wall: 3" (76 mm) clearance

Below overshelf: 1" (25 mm) clearance

Non-Combustibles

Corded Units with Built-In Switches:

Unit to surface below: Standard watt: 10" (254 mm), High watt: 11" (279 mm)

Must be installed in a pass through area - no back wall installation

Below overshelf: 3" (76 mm) clearance

Hardwired with Built-In Switches:

Unit to surface below:

Standard watt: 8" (203 mm)

High watt with infinite control or indicator light: 10" (254 mm)

High watt with On/Off toggle switch: 8" (203 mm)

Must be installed in a pass through area - no back wall installation

Below overshelf: 1" (25 mm) clearance

Hardwired Units with Remote Switches:

Unit to surface below: 8" (203 mm)

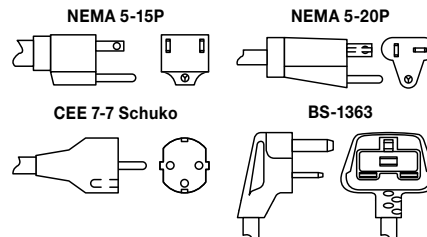
Back to wall: 0" (0 mm) clearance

Below overshelf: 0" (0 mm) clearance

Setback from the front of an overshelf: Maximum 10" (254 mm)

PLUG CONFIGURATIONS - Optional

Please refer to electrical specifications shown in charts.



REMOTE CONTROL ENCLOSURES

Must order an RMB. One Control Box per Strip Heater - If RMB2 is used, multiple warmers can be controlled from one box. For more details, see "Choose Remote Box" section listed under "Resources" on the Hatco website, www.hatcocorp.com.

Model	Width	Toggle Switches
RMB-3	5.5" (140 mm)	2 Maximum
RMB-7	9" (229 mm)	4 Maximum
RMB-14	14" (356 mm)	6 Maximum
RMB-16	16" (406 mm)	3 Maximum
RMB-20	20" (508 mm)	3 Maximum
Model	Width	Description
RMB2-1R	11" (279 mm)	1 toggle, 1 infinite 1 relay, 1 indicator light
RMB2-2R	14" (356 mm)	1 toggle, 1 infinite, 2 relays, 1 indicator light

PRODUCT SPECS

Infrared Foodwarmer with Lights

The Infrared Foodwarmer shall be a Glo-Ray®, manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A. The Foodwarmer shall be a Glo-Ray Model ..., rated at ... watts, ... volts, single phase, and be ... inches (millimeters) in overall width. The Glo-Ray shall consist of an aluminum housing and include as standard equipment four stainless steel shelf mounting tabs, incandescent lights, and an on-off switch may be optionally installed to either the front or rear of the unit. The infrared

heating element shall be tubular metal sheathed. The foodwarmer shall be factory-assembled ready for electrical installation. Options and accessories shall include adjustable or non-adjustable tubular stand, C-leg stand, T-leg stand, wall brackets, angle brackets, suspension chain and fittings, sneeze guard, cord and plug set, indicator light, and infinite control - remote or built-in.

24/7 parts and service assistance (U.S. and Canada only).

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