



Project _____

Item # _____

Quantity _____

Glo-Ray® High Watt Dual Infra-Black Strip Heaters

Models: GRAIH-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

For foodwarming at a close range to food product, the Glo-Ray® Infra-Black® heat technology is ideal, emitting a solid panel of uniform heat. Sturdy continuous single or dual extruded aluminum housings assure quality and durability. Available in a variety of widths, depths, mounting arrangements and colors to fit your operation.

Standard features

- Thermostatically controlled to regulate heat and provide consistent temperature.
- Provides ideal amount of heat for limited space operations, mounted 8" to 14" (203-356 mm) above metallic target surface
- Infra-Black emitter provides even, precise heat distribution, eliminating hot spots for close applications
- Requires a remote control box with toggle or infinite switches or an attached thermostatic control box.
- Sturdy aluminum housings that do not sag, from 18" to 72" (457 to 1829 mm) in 6" (152 mm) increments
- Heavy-duty insulation keeps the exterior housing cool
- Standard 3" (76 mm) or optimal 6" (152 mm) spacer available
- Units offered with or without lights
- Optional protective wire guard supports heating element without affecting heat distribution
- Metal-sheathed heating elements guaranteed against burnout and breakage for two years



GRAIH-60D
120V models available with remote control only

GRAIHL-24D

Options (available at time of purchase only)

- Housing in *Designer* Color or Gloss Finish – clear Anodized standard
 - Warm Red Black Gray Granite White Granite
 - Navy Blue Hunter Green Antique Copper Gleaming Gold
 - Glossy Gray Bold Black Brilliant Blue Radiant Red
- Element Wire Guard (requires two sets)
- 6" (153 mm) Spacer – 3" (72 mm) standard
- Remote Box – *Designer* Color or Gloss Finish – clear Anodized standard
 - Warm Red Black Gray Granite White Granite
 - Navy Blue Hunter Green Antique Copper Gleaming Gold
 - Glossy Gray Bold Black Brilliant Blue Radiant Red
- Halogen Bulb in lieu of standard Display Light (60 Watt)
- No control included (GRAIHL-xxD models only) – requires selection of RMB2-xx control
- Thermostatic Control Box with Indicator Lights
- Non-Adjustable Tubular Stands (NTL) – choose clearance – matches housing color
 - 4" (102 mm) 6" (152 mm) 7.5" (191 mm) 8" (203 mm)
 - 10" (254 mm) 12" (305 mm) 14" (356 mm)
- Leads – Extend beyond standard 3' (914 mm) - 220V, 240V Export units come with 6" (152 mm) pigtail leads - must specify lead length
 - 1'-5" (305-1525 mm) 6'-10" (1829-3048 mm)
 - 11'-15" (3352-4572 mm) 16'-20" (4877-6096 mm)

Accessories

- Adjustable Angle Brackets for mounting Glo-Ray under a shelf – Space between Glo-Ray and overshelf:
 - 1"-2" (25-51 mm) 1"-6" (25-152 mm)
- Chain Suspension
- Chef LED adjustable bulb - GRAIHL-xxD models only, pass-through usage only GRAIHL-xxD must be 11" (279 mm) or higher from surface as pass through - bulbs must be rotated down
 - 120V: 3000K Similar to warm halogen
 - 4000K Similar to cool fluorescent
 - 230V: 3000K Similar to warm halogen
 - 4000K Similar to cool fluorescent

• Non-standard colors are non-returnable



• IFS anti-microbial coatings use naturally-occurring, environmentally sustainable, silver ions to help inhibit the growth of microbes on the powder coated surface. See www.hatcocorp.com/antimicrobial-paint for more information.



For operation, location and safety information, please refer to the Installation and Operating Manual.



HATCO CORPORATION | P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. | (414) 671-6350



www.hatcocorp.com | support@hatcocorp.com | [Find a Hatco Rep](#) | [Image Library](#) | [Document Library](#) | [Patents](#) | [Chat](#)

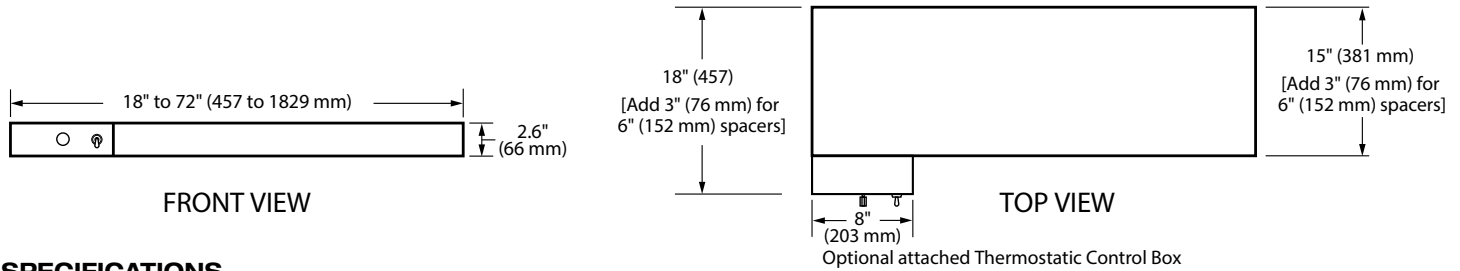


Glo-Ray® High Watt Dual Infra-Black Strip Heaters

Models: GRAIH-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIH-xxD, GRAIHL-xxD



SPECIFICATIONS

Glo-Ray® High Watt Dual Infra-Black Strip Heaters (single phase)

Dimensions:

GRAIH(L)-xxD with standard 3" (76 mm) Spacer: 18"-72"W x 15"D x 2.6"H (457-1829 x 381 x 66 mm)

GRAIH(L)-xxD with 6" Spacer (152 mm): 18"-72"W x 18"D x 2.6"H (457-1829 x 457 x 66 mm)

The shaded areas contain electrical information for International models

| GRAIH-D | | | | | GRAIHL-D | | | | | | Both | |
|--------------|------------------|-----------|-----------|----------------------------------|------------|------------------|-----------|-----------|----------------------------------|-----------------|---------------|-----------|
| Model | Volts | Watts | Amps | Approx. Ship Weight [▲] | Model | Volts | Watts | Amps | Approx. Ship Weight [▲] | # of 60 W Bulbs | Width | |
| GRAIH-18D | 120 | 700 | 5.8 | 16 lbs. (8 kg.) | GRAIHL-18D | 120 | 820 | 6.8 | 15 lbs. (7 kg.) | 2 | 18" (457 mm) | |
| | 208 | | 3.4 | | | 4.4 | | | | | | |
| | 240 | | 2.9 | | | 3.9 | | | | | | |
| | 220 | 700 | 3.2 | | | 800 | 3.6 | 801-875 | | | | 3.6-3.8 |
| | 240 | 2.9 | 820 | | | 3.4 | 753-820 | 3.3-3.4 | | | | |
| | 220-230 (CE) | 700-765 | 3.2-3.3 | | | 801-875 | 3.6-3.8 | | | | | |
| 230-240 (CE) | 643-700 | 2.8-2.9 | 753-820 | 3.3-3.4 | | | | | | | | |
| GRAIH-24D | 120 | 1000 | 8.3 | 22 lbs. (10 kg.) | GRAIHL-24D | 120 | 1120 | 9.3 | 21 lbs. (10 kg.) | 2 | 24" (610 mm) | |
| | 208 | | 4.8 | | | 5.8 | | | | | | |
| | 240 | | 4.2 | | | 5.2 | | | | | | |
| | 220 | 1000 | 4.5 | | | 1100 | 5.0 | 1101-1203 | | | | 5.0-5.2 |
| | 240 | 4.2 | 1120 | | | 4.7 | 1029-1120 | 4.5-4.7 | | | | |
| | 220-230 (CE) | 1000-1093 | 4.5-4.8 | | | 1101-1203 | 5.0-5.2 | | | | | |
| 230-240 (CE) | 918-1000 | 4.0-4.2 | 1029-1120 | 4.5-4.7 | | | | | | | | |
| GRAIH-30D | 120 | 1320 | 11.0 | 22 lbs. (10 kg.) | GRAIHL-30D | 120 | 1440 | 12.0 | 25 lbs. (12 kg.) | 2 | 30" (762 mm) | |
| | 208 | | 6.4 | | | 7.4 | | | | | | |
| | 240 | | 5.5 | | | 6.5 | | | | | | |
| | 220 | 1320 | 6.0 | | | 1420 | 6.5 | 1421-1553 | | | | 6.5-6.8 |
| | 240 | 5.5 | 1440 | | | 6.0 | 1323-1440 | 5.8-6.0 | | | | |
| | 220-230 (CE) | 1320-1443 | 6.0-6.3 | | | 1421-1553 | 6.5-6.8 | | | | | |
| 230-240 (CE) | 1212-1320 | 5.3-5.5 | 1323-1440 | 5.8-6.0 | | | | | | | | |
| GRAIH-36D | 120 | 1600 | 13.3 | 27 lbs. (13 kg.) | GRAIHL-36D | 120 | 1780 | 14.8 | 29 lbs. (14 kg.) | 3 | 36" (914 mm) | |
| | 208 | | 7.7 | | | 9.2 | | | | | | |
| | 240 | | 6.7 | | | 8.2 | | | | | | |
| | 220 | 1600 | 7.3 | | | 1750 | 8.0 | 1751-1914 | | | | 8.0-8.3 |
| | 240 | 6.7 | 1780 | | | 7.4 | 1635-1780 | 7.1-7.4 | | | | |
| | 220-230 (CE) | 1600-1749 | 7.3-7.6 | | | 1751-1914 | 8.0-8.3 | | | | | |
| 230-240 (CE) | 1469-1600 | 6.4-6.7 | 1635-1780 | 7.1-7.4 | | | | | | | | |
| GRAIH-42D | 120 [⊙] | 1900 | 15.8 | 35 lbs. (16 kg.) | GRAIHL-42D | 120 [⊙] | 2080 | 17.3 | 33 lbs. (15 kg.) | 3 | 42" (1067 mm) | |
| | 208 | | 9.1 | | | 10.6 | | | | | | |
| | 240 | | 7.9 | | | 9.4 | | | | | | |
| | 220 | 1900 | 8.6 | | | 2050 | 9.3 | 2051-2242 | | | | 9.3-9.7 |
| | 240 | 7.9 | 2080 | | | 8.7 | 1910-2080 | 8.3-8.7 | | | | |
| | 220-230 (CE) | 1900-2077 | 8.6-9.0 | | | 2051-2242 | 9.3-9.7 | | | | | |
| 230-240 (CE) | 1745-1900 | 7.6-7.9 | 1910-2080 | 8.3-8.7 | | | | | | | | |
| GRAIH-48D | 120 [⊙] | 2200 | 18.3 | 33 lbs. (15 kg.) | GRAIHL-48D | 120 [⊙] | 2440 | 20.3 | 35 lbs. (16 kg.) | 4 | 48" (1219 mm) | |
| | 208 | | 10.6 | | | 12.6 | | | | | | |
| | 240 | | 9.2 | | | 11.2 | | | | | | |
| | 220 | 2200 | 10.0 | | | 2400 | 10.9 | 2402-2625 | | | | 10.9-11.4 |
| | 240 | 9.2 | 2440 | | | 10.2 | 2241-2440 | 9.7-10.2 | | | | |
| | 220-230 (CE) | 2200-2405 | 10.0-10.5 | | | 2402-2625 | 10.9-11.4 | | | | | |
| 230-240 (CE) | 2020-2200 | 8.8-9.2 | 2241-2440 | 9.7-10.2 | | | | | | | | |
| GRAIH-54D | 120 [⊙] | 2500 | 20.8 | 41 lbs. (19 kg.) | GRAIHL-54D | 120 [⊙] | 2740 | 22.8 | 39 lbs. (18 kg.) | 4 | 54" (1372 mm) | |
| | 208 | | 12.0 | | | 14.0 | | | | | | |
| | 240 | | 10.4 | | | 12.4 | | | | | | |
| | 220 | 2500 | 11.4 | | | 2700 | 12.3 | 2702-2953 | | | | 12.3-12.8 |
| | 240 | 10.4 | 2740 | | | 11.4 | 2516-2740 | 10.9-11.4 | | | | |
| | 220-230 (CE) | 2500-2732 | 11.4-11.9 | | | 2702-2953 | 12.3-12.8 | | | | | |
| 230-240 (CE) | 2296-2500 | 10.0-10.4 | 2516-2740 | 10.9-11.4 | | | | | | | | |

▲ Shipping weight does not include remote control enclosure - add 2-8 lbs. (1-3 kg) to shipping weight depending on size of remote control enclosure

⊙ Available with remote control only

HATCO CORPORATION

P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. | (414) 671-6350



www.hatcocorp.com

support@hatcocorp.com

[Find a Hatco Rep](#)

[Image Library](#)

[Document Library](#)

[Patents](#)

[Chat](#)



Glo-Ray® High Watt Dual Infra-Black Strip Heaters

Models: GRAIH-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -72D

SPECIFICATIONS

Glo-Ray® High Watt Dual Infra-Black Strip Heaters (single phase)

Dimensions: GRAIH(L)-xxD with standard 3" (76 mm) Spacer: 18"- 72"W x 15"D x 2.6"H (457-1829 x 381 x 66 mm)
GRAIH(L)-xxD with 6" Spacer (152 mm): 18"- 72"W x 18"D x 2.6"H (457-1829 x 457 x 66 mm)

The shaded areas contain electrical information for International models

| GRAIH-D | | | | | GRAIHL-D | | | | | Both | |
|-----------|---------------------------|-----------|-----------|----------------------|------------|------------------|-----------|------|----------------------|----------------|------------------|
| Model | Volts | Watts | Amps | Approx. Ship Weight* | Model | Volts | Watts | Amps | Approx. Ship Weight* | # of 60W Bulbs | Width |
| GRAIH-60D | 120 [⊙] | 2800 | 23.3 | 46 lbs. (21 kg.) | GRAIHL-60D | 120 [⊙] | 3100 | 25.8 | 47 lbs. (22 kg.) | 5 | 60" (1524 mm) |
| | 208 | | 13.5 | | | 16.0 | | | | | |
| | 240 | | 11.7 | | | 14.2 | | | | | |
| | 220 | 2800 | 12.7 | | | 13.9 | | | | | |
| | 240 | 11.7 | 12.9 | | | 3100 | | | | | |
| | 220-230 (CE) | 2800-3060 | 12.7-13.3 | | | 3052-3336 | 13.9-14.5 | | | | |
| | 230-240 (CE) | 2572-2800 | 11.2-11.7 | | | 2847-3100 | 12.4-12.9 | | | | |
| GRAIH-66D | 120 [⊙] | 3120 | 26.0 | 44 lbs. (20 kg.) | GRAIHL-66D | 120 [⊙] | 3420 | 28.5 | 45 lbs. (21 kg.) | 5 | 66" (1676 mm) |
| | 208 | | 15.0 | | | 17.5 | | | | | |
| | 240 | | 13.0 | | | 15.5 | | | | | |
| | 220 | 3120 | 14.2 | | | 3370 | 15.3 | | | | |
| | 240 | 13.0 | 3420 | | | 14.3 | 3420 | | | | |
| | 220-230 (CE) | 3120-3410 | 14.2-14.8 | | | 3372-3685 | 15.3-16.0 | | | | |
| | 230-240 (CE) | 2865-3120 | 12.5-13.0 | | | 3141-3420 | 13.7-14.3 | | | | |
| GRAIH-72D | 120 [⊙] | 3450 | 28.8 | 51 lbs. (24 kg.) | GRAIHL-72D | 120 [⊙] | 3810 | - | 54 lbs. (25 kg.) | 6 | 72" (1829 mm) |
| | 208 [⊙] | | 16.6 | | | 19.6 | | | | | |
| | 240 | | 14.4 | | | 17.4 | | | | | |
| | 220 | 3450 | 15.7 | | | 3750 | 17.0 | | | | |
| | 240 | 14.4 | 3810 | | | 15.9 | 3810 | | | | |
| | 220-230 (CE) [⊙] | 3450-3771 | 15.7-16.4 | | | 3750-4101 | 17.0-17.8 | | | | |
| | 230-240 (CE) | 3168-3450 | 13.8-14.4 | | | 3498-3810 | 15.2-15.9 | | | | |

- * Shipping weight does not include remote control enclosure. Add 2-8 lbs. (1-3 kg) to shipping weight depending on size of remote control enclosure
- ⊙ Infinite Control not available in 120V
- ⊙ Available with remote control only.

NOTE: GRAIHL-xxD models that have multiple voltages listed, such as 120/208 or 120/240, have multiple internal circuits. For example a 120/208 volt unit utilizes 120 volts for light circuit and 208 volts for the heat circuit(s).
CAUTION: Light-equipped strip heaters that require a circuit breaker 20 amps or larger must be installed with a remote control enclosure containing a fuse rated at 20 amps or less for the light circuit. RMB Series remote control enclosures require one remote control enclosure per strip heater.

CONDUIT

3' (914 mm) conduit standard on 120V and 208V models only.

LEADS

3' (76 mm) conduit with leads – server's right.

6" (152 mm) leads when supplied with TCBI – exit side of control box.

MINIMUM CLEARANCE REQUIREMENTS

Must be a pass-through application, not allowed with back wall installation.

For diagrams, refer to the Installation and Operating Manual on the Hatco website.

GRAIH-xxD, GRAIHL-xxD WITH TCBI:

Unit to surface below: 8" (203 mm)

Unit to back wall: Not allowed, must be pass-through application

Below overshelf: 1" (25 mm) clearance

GRAIH-xxD, GRAIHL-xxD WITH RMB:

Unit to surface below: 8" (203 mm)

Unit to back wall: 3" (76 mm)

Below overshelf: 0" (0 mm) clearance required

MAXIMUM OVERSHELF CLEARANCE REQUIREMENTS

Units should be mounted at a maximum distance of 10" (254 mm) from the front of an overshelf.

PRODUCT SPECS

High Watt Infra-Black Strip Heaters

The High Watt Infra-Black Strip Heater shall be Glo-Ray®, manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

The foodwarmer shall be an Infra-Black® Model ... , rated at ... watts, ... volts, single phase and be ... inches (millimeters) in overall width.

The Glo-Ray shall consist of an aluminum housing with a 3" (72 mm) Spacer and require either a thermostatic control box or remote control enclosure. The infrared heating element shall be tubular metal sheathed. The foodwarmer shall be factory assembled ready for electrical installation.

TCBI CONTROL ENCLOSURE DIMENSIONS

8" x 3" x 2.5" (203 W x 76 D x 64 H mm) - not including switches.

CONTROL ENCLOSURE LOCATION:

Chef's left side (Unless otherwise specified).

REMOTE CONTROL ENCLOSURES

Must order one RMB control box per Strip Heater - If RMB2 is used, multiple warmers can be controlled from one box. The total amp draw of all connected strip heaters cannot exceed the rating of the remote control enclosure.

Click here to download the RMB Choose Remote Box Excel Spreadsheet

or follow this file path: www.hatcocorp.com > Resources > Choose Remote Box

| Models (series) | Width | Height | Toggle Switches |
|-----------------|------------------|---------------|---|
| RMB-3 | 6" (150 mm) | 2.625 (67 mm) | 2 maximum |
| RMB-7 | 9.375" (239 mm) | | 4 maximum |
| RMB-14 | 14.375" (366 mm) | | 6 maximum |
| RMB-16 | 16.375" (417 mm) | | 3 maximum |
| RMB-20 | 20.375" (518 mm) | | 4 maximum |
| RMB2-1R | 11" (279 mm) | 5.5 (140 mm) | 1 toggle, 1 infinite, 1 relay, 1 indicator light |
| RMB2-2R | 14" (356 mm) | 5.5 (140 mm) | 1 toggle, 1 infinite, 2 relays, 1 indicator light |

Options include Housing in Designer Color or Gloss finish, Element Wire Guard, 6" (152 mm) Spacer, Remote Box in Designer Color or Gloss finish, Halogen Bulb, No control (GRAIHL-xxD models only, requires selection of RMB2-xx control), Thermostatic Control Box with Indicator Lights, Non-Adjustable Tubular Stands, extended Leads. Optional Designer Colors and Gloss Finishes shall be anti-microbial paint.

Accessories shall include non-adjustable tubular stand, adjustable angle brackets, and suspension chain.

Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

HATCO CORPORATION

P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. | (414) 671-6350



www.hatcocorp.com

support@hatcocorp.com

Find a Hatco Rep

Image Library

Document Library

Patents

Chat